

UNIT 22: PROGRAMMABLE LOGIC CONTROLLERS

Unit code: A/601/1625

QCF level: 4

Credit value:

15

OUTCOME 3 PART 1

This work covers part of outcome 3 of the Edexcel standard module:

Outcome 3 is the most demanding of the outcomes and can only be affectively studied with the use of suitable hardware and/or simulation software such as PneusimPro™ or Bytronics™ simulation software. An industrial background will also be of great benefit to students. **The work is continued in part 2 where more advanced programming is covered.**

SYLLABUS

3 Be able to apply programmable logic programming techniques

Write programs; use of ladder and logic diagrams; statement lists; Boolean algebra; function diagrams; graphical programming languages; production of a PLC

Advanced functions: less than; greater than;

binary to BCD conversion; proportional feedback control

Producing and storing text; contact labels; rung labels; programming lists; cross-referencing

Test and debug programs; forcing inputs, forcing outputs; changing data; comparing files (tapes, EPROM, disc); displayed error analysis

Associated elements: contacts; coils; timers; counters; override facilities; flip-flops; shift registers; sequencers

Learning outcomes On successful completion of this unit a learner will:	Assessment criteria for pass The learner can:
L03 Be able to apply programmable logic programming techniques	3.1 identify elements associated with the preparation of a programmable logic controller program 3.2 write programs using logic functions based on relay ladder logic 3.3 evaluate the range and type of advanced functions of programmable logic controllers 3.4 use and justify methods of testing and debugging hardware and software

CONTENTS

1. Introduction
2. Tags , Labels and Identifiers
3. Flip Flops and Darlington Pairs
4. Flow Charts
5. Step Controllers
6. Function Diagrams - Grafcet-SFC

7. Ladder Logic Diagrams
8. Instruction Lists
9. Structured Text
10. Function Block Diagrams
11. Truth Tables
12. Boolean Algebra

Unit 22 Programmable Logic Controllers Unit Code A 601

Robert L. Goodman



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Table of Contents Unit 22 Programmable Logic Controllers Unit Code A 601

1. Understanding the eBook Unit 22 Programmable Logic Controllers Unit Code A 601
 - The Rise of Digital Reading Unit 22 Programmable Logic Controllers Unit Code A 601
 - Advantages of eBooks Over Traditional Books
2. Identifying Unit 22 Programmable Logic Controllers Unit Code A 601
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Unit 22 Programmable Logic Controllers Unit Code A 601
 - User-Friendly Interface
4. Exploring eBook Recommendations from Unit 22 Programmable Logic Controllers Unit Code A 601
 - Personalized Recommendations
 - Unit 22 Programmable Logic Controllers Unit Code A 601 User Reviews and Ratings
 - Unit 22 Programmable Logic Controllers Unit Code A 601 and Bestseller Lists
5. Accessing Unit 22 Programmable Logic Controllers Unit Code A 601 Free and Paid eBooks
 - Unit 22 Programmable Logic Controllers Unit Code A 601 Public Domain eBooks
 - Unit 22 Programmable Logic Controllers Unit Code A 601 eBook Subscription Services
 - Unit 22 Programmable Logic Controllers Unit Code A 601 Budget-Friendly Options

6. Navigating Unit 22 Programmable Logic Controllers Unit Code A 601 eBook Formats
 - ePub, PDF, MOBI, and More
 - Unit 22 Programmable Logic Controllers Unit Code A 601 Compatibility with Devices
 - Unit 22 Programmable Logic Controllers Unit Code A 601 Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Unit 22 Programmable Logic Controllers Unit Code A 601
 - Highlighting and Note-Taking Unit 22 Programmable Logic Controllers Unit Code A 601
 - Interactive Elements Unit 22 Programmable Logic Controllers Unit Code A 601
8. Staying Engaged with Unit 22 Programmable Logic Controllers Unit Code A 601
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Unit 22 Programmable Logic Controllers Unit Code A 601
9. Balancing eBooks and Physical Books Unit 22 Programmable Logic Controllers Unit Code A 601
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Unit 22 Programmable Logic Controllers Unit Code A 601
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Unit 22 Programmable Logic Controllers Unit Code A 601
 - Setting Reading Goals Unit 22 Programmable Logic Controllers Unit Code A 601
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Unit 22 Programmable Logic Controllers Unit Code A 601
 - Fact-Checking eBook Content of Unit 22 Programmable Logic Controllers Unit Code A 601
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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