



# Batch Master Record

CLEANOUT:

BATCH NUMBER: 880-CM-624

DATE DATE: 7/20/20

08-20-20

FINISHED GOOD: 2000-00000

PRINT DATE: 8/20/20

AMOUNT TO PRODUCE: 5,450,000 lb

WAREHOUSE: 00-1A

LOT NUMBER: T80-LOT

HRIS RATING: 4- 1 1- 2 0- 1 00- 1

CONTAINER MEASURE (WEIGHT): 100 LB

Remarks: Print on Batch Ticket

## TOTAL RAW MATERIAL REQUIREMENTS:

| PRODUCT CODE | PRODUCT NAME / PACKAGE DESCRIPTION | LOT NUMBER/LOC | TOTAL WEIGHT QUANTITY (LBS) | TOTAL VOL. (GALS) USED |
|--------------|------------------------------------|----------------|-----------------------------|------------------------|
| 700-00000    | Whylene Glycol                     | T80-LOT        | 2,410,000 lb                | 29,000.4               |
|              | 1.00 lb BULK                       | T80-LOC        |                             |                        |
| 200-20000    | Green Dye                          | T80-LOT        | 5,000,000 g                 | 0.770                  |
|              | 25.00 lb Can                       | T80-LOC        |                             |                        |
| 250-00000    | Ethyl Alcohol                      | T80-LOT        | 877,000 lb                  | 109,500.4              |
|              | 1.00 lb BULK                       | T80-LOC        |                             |                        |
| 000-00000    | Methanol                           | T80-LOT        | 117,000 lb                  | 14,607                 |
|              | 1.00 lb BULK                       | T80-LOC        |                             |                        |
| 000-00000    | Ice (A)                            | T80-LOT        | 2,040,000 lb                | 206,001.3              |
|              | 1.00 lb BULK                       | T80-LOC        |                             |                        |

## STEP BY STEP INSTRUCTIONS

STEP: 1-0000 WORK CENTER: 1-Blending

EQUIPMENT: 01-Blending

| MATERIALS      | TOTAL QUANTITY |
|----------------|----------------|
| 2000-00000     | 5,700,000 lb   |
| Whylene Glycol |                |
| 2000-20000     | 5,290,000 g    |
| Green Dye      |                |
| 2500-00000     | 877,000 lb     |
| Ethyl Alcohol  |                |
| 000-00000      | 2,040,000 lb   |
| Ice (A)        |                |
| 0000-00000     | 117,000 lb     |
| Methanol       |                |

INSTRUCTIONS: Unlimited Instructions - Heat, mix for 2 hours. QC, Filter, Package

START TIME: \_\_\_\_\_ STOP TIME: \_\_\_\_\_ INITIALS: \_\_\_\_\_

# Master Batch Production Record Sample

**Daniela Niemeyer**



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## **Table of Contents Master Batch Production Record Sample**

1. Understanding the eBook Master Batch Production Record Sample
  - The Rise of Digital Reading Master Batch Production Record Sample
  - Advantages of eBooks Over Traditional Books
2. Identifying Master Batch Production Record Sample
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Master Batch Production Record Sample
  - User-Friendly Interface
4. Exploring eBook Recommendations from Master Batch Production Record Sample
  - Personalized Recommendations
  - Master Batch Production Record Sample User Reviews and Ratings
  - Master Batch Production Record Sample and Bestseller Lists

5. Accessing Master Batch Production Record Sample Free and Paid eBooks
  - Master Batch Production Record Sample Public Domain eBooks
  - Master Batch Production Record Sample eBook Subscription Services
  - Master Batch Production Record Sample Budget-Friendly Options
6. Navigating Master Batch Production Record Sample eBook Formats
  - ePub, PDF, MOBI, and More
  - Master Batch Production Record Sample Compatibility with Devices
  - Master Batch Production Record Sample Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Master Batch Production Record Sample
  - Highlighting and Note-Taking Master Batch Production Record Sample
  - Interactive Elements Master Batch Production Record Sample
8. Staying Engaged with Master Batch Production Record Sample
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Master Batch Production Record Sample
9. Balancing eBooks and Physical Books Master Batch Production Record Sample
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Master Batch Production Record Sample
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Master Batch Production Record Sample
  - Setting Reading Goals Master Batch Production Record Sample
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Master Batch Production Record Sample
  - Fact-Checking eBook Content of Master Batch Production Record Sample
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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