

Fig 1-21

If the adaptor is not available, take care the distance shown in Fig. 1-21 to be 16.5 mm (0.65 in).

Valve Seat Inspection and Refacing



Inspect the valve seats for cracks, burns, ridges or improper angle and width.

When necessary to reface the valve seat, use a valve seat grinder or a valve seat cutter and grind to the specified angle as shown in Fig. 1-23.

NOTE: If the valve guides are to be replaced, this must be done before refacing the valve seat.

Checking Contact between Valve and Valve Seat

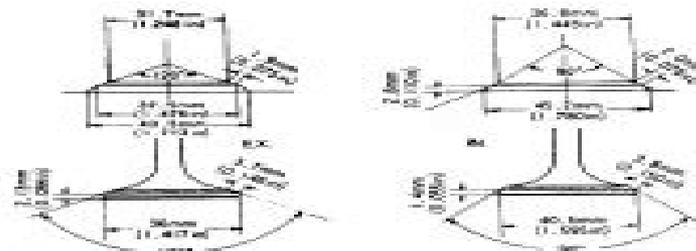


Fig 1-23

An even transfer indicates accurate valve and valve seat refacing. If uneven, the valve must be lapped into the valve seat using a suitable lapping compound. Next, check its width with a seat width scale or a steel scale placed across the face of the valve seat.

Rocker Arm and Shaft Inspection

Make sure that the oil passage of the rocker arm shaft is open.



1. Check the clearance between the rocker arm bore and shaft. If it is more than specification, replace the rocker arm bush or shaft.

Standard:
0.016 ~ 0.051 mm (0.0006 ~ 0.0024 in)

Limit:
0.070 mm (0.0028 in)

Daewoo Doosan D430 Diesel Engine Service

Marco Casella



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