

# HOW TO APPLY GENERAL TOLERANCE

STANDARD TOLERANCE GRADES ISO 286-1																																						
ST. NO.	BASIC SIZE (mm)		IT1	IT2	IT3	IT4	IT5	IT6	IT7	IT8	IT9	IT10	IT11	IT12	IT13	IT14	IT15	IT16	IT17	IT18																		
	ABOVE	UP TO																			TOLERANCES																	
																					Micrometers (µm)									Millimeters (mm)								
1	-	3	0.8	1.2	2	3	4	6	10	14	20	30	40	60	0.1	0.14	0.2	0.3	0.5	0.8	ORANGE LIGHT																	
2	3	4	1	1.5	2.5	4	5	8	12	18	26	40	50	75	0.12	0.18	0.3	0.45	0.75	1.2	1.8	AGU'S LIGHT																
3	4	10	1	1.5	2.5	4	6	9	15	22	36	50	80	0.15	0.22	0.36	0.50	0.9	1.5	2.2	PURPLE LIGHT																	
4	10	18	1.2	2	3	5	8	12	18	27	43	70	110	0.18	0.27	0.43	0.7	1.1	1.8	2.7	ORANGE GREEN																	
5	18	30	1.5	2.5	4	6	9	15	23	35	54	84	130	0.21	0.33	0.51	0.84	1.3	2.1	3.3	RED LIGHT																	
6	30	50	1.5	2.5	4	7	11	18	28	42	63	96	140	0.25	0.38	0.57	1	1.6	2.5	3.8	RED LIGHT																	
7	50	80	2	3	5	8	13	20	30	45	68	100	150	0.3	0.45	0.68	1.2	1.8	3	4.5	DARK RED																	
8	80	120	2.5	4	6	10	16	25	38	57	87	130	200	0.35	0.54	0.81	1.4	2.2	3.5	5.4	PAN DARKER																	
9	120	180	3.5	5	8	12	18	28	40	63	96	150	250	0.4	0.63	1	1.6	2.5	4	6.3	ORANGE LIGHT																	
10	180	250	4.5	7	10	16	25	38	56	84	125	180	280	0.45	0.72	1.05	1.8	2.8	4.5	7.2	AGU'S LIGHT																	
11	250	315	6	8	12	18	28	42	63	96	150	220	350	0.52	0.81	1.2	2.1	3.2	5.2	8.1	PURPLE LIGHT																	
12	315	400	7	9	14	20	30	45	68	100	150	220	350	0.57	0.87	1.3	2.3	3.5	5.7	8.7	ORANGE GREEN																	
13	400	500	8	10	16	25	38	57	84	125	180	280	400	0.63	0.96	1.5	2.5	4	6.3	9.6	RED LIGHT																	
14	500	630	9	11	18	28	42	63	96	150	220	350	500	0.7	1.1	1.75	2.8	4.2	7	11	RED LIGHT																	
15	630	800	10	13	20	30	45	68	100	150	220	350	500	0.8	1.25	2	3.5	5	8	12.5	DARK RED																	
16	800	1000	12	15	25	38	57	84	125	180	280	400	600	0.9	1.4	2.1	3.8	5.6	9	14	PAN DARKER																	
17	1000	1250	14	18	28	42	63	96	150	220	350	500	700	1.05	1.65	2.4	4.2	6.3	10.5	16.5	ORANGE LIGHT																	
18	1250	1600	15	20	30	45	68	100	150	220	350	500	700	1.25	1.95	2.8	5	7.5	12.5	19.5	AGU'S LIGHT																	
19	1600	2000	18	25	35	50	75	110	160	240	360	500	700	1.5	2.3	3.4	6	9.2	15	23	PURPLE LIGHT																	
20	2000	2500	22	30	45	65	95	140	210	310	450	600	800	1.8	2.8	4.2	7	11	18	28	ORANGE GREEN																	
21	2500	3150	26	35	50	70	100	150	220	330	480	650	900	2.2	3.4	5.1	9.2	13.5	22	33	RED LIGHT																	

TO CHOOSE IT GRADE FOR MANUFACTURING AND MAJOR STEPS TO BE FOLLOWED IN ISO 286-1 STANDARD CHART EXPLAINED WITH EXAMPLES

# Standard Engineering Tolerance Chart

**Great Britain. War Office**



**Standard Engineering Tolerance Chart:**

This book delves into Standard Engineering Tolerance Chart. Standard Engineering Tolerance Chart is an essential topic that must be grasped by everyone, ranging from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into Standard Engineering Tolerance Chart, encompassing both the fundamentals and more intricate discussions.

1. The book is structured into several chapters, namely:
  - Chapter 1: Introduction to Standard Engineering Tolerance Chart
  - Chapter 2: Essential Elements of Standard Engineering Tolerance Chart
  - Chapter 3: Standard Engineering Tolerance Chart in Everyday Life
  - Chapter 4: Standard Engineering Tolerance Chart in Specific Contexts
  - Chapter 5: Conclusion
2. In chapter 1, this book will provide an overview of Standard Engineering Tolerance Chart. This chapter will explore what Standard Engineering Tolerance Chart is, why Standard Engineering Tolerance Chart is vital, and how to effectively learn about Standard Engineering Tolerance Chart.
3. In chapter 2, the author will delve into the foundational concepts of Standard Engineering Tolerance Chart. This chapter will elucidate the essential principles that need to be understood to grasp Standard Engineering Tolerance Chart in its entirety.
4. In chapter 3, the author will examine the practical applications of Standard Engineering Tolerance Chart in daily life. This chapter will showcase real-world examples of how Standard Engineering Tolerance Chart can be effectively utilized in everyday scenarios.
5. In chapter 4, this book will scrutinize the relevance of Standard Engineering Tolerance Chart in specific contexts. This chapter will explore how Standard Engineering Tolerance Chart is applied in specialized fields, such as education, business, and technology.
6. In chapter 5, this book will draw a conclusion about Standard Engineering Tolerance Chart. The final chapter will summarize the key points that have been discussed throughout the book.

This book is crafted in an easy-to-understand language and is complemented by engaging illustrations. It is highly recommended for anyone seeking to gain a comprehensive understanding of Standard Engineering Tolerance Chart.

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