

Inspection Certificate 3.1 According To EN 10204 : 2005

CONSIGNEE	Sanghvi Steel & Alloys	Test Certificate No. :	177542
	27/29, Nakoda Bhavan, Ground Floor	Date of Issue :	09.09.2022
	Sindhi lane,	P. O. No. & Date :	
	Mumbai - 400004	Invoice No. & Date :	

Product	Grade	Supply Condition	Process Route	Length (Meter)	Tolerance	Weight (Mts.)	Stamp of Engineer
Round Bars	1.4401/ 1.4404 316/316L	Solution Annealed	EIF-AOD - OCM	-	-		

CHEMICAL COMPOSITION (%)

Heat No.	C	Mn	Si	S	P	Cr	Ni	N	Mo		Size	Pcs
22L1444	0.022	1.63	0.34	0.011	0.039	16.90	10.13	0.0680	2.01		105 mm	3
22L1517	0.021	1.84	0.37	0.011	0.041	17.00	10.07	0.0510	2.03		90 mm	4
22L1587	0.023	1.59	0.30	0.008	0.040	16.67	10.05	0.0634	2.03		95 mm	3

MECHANICAL TEST RESULT

Parameter	Proof Strength, N/MM ²	Tensile Strength, ASTM A370 N/MM ²	Elongation %	Reduction of Area %	Hardness EN ISO 6506-1 HBW	Impact, Joules Charpy - 2 mm V Notch, Direction - Longitudinal Test Method - EN ISO 148-1, Test Temperature- 20° C			
	0.2% (Rp 0.2)					I	II	III	Average
22L1444/105mm	265	637	57.00	73.02	165-167	270	266	262	266
22L1517/90mm	260	620	55.12	72.02	170-172	250	254	250	251.33
22L1587/95mm	272	646	55.32	75.00	169-171	260	252	260	257.33

Remarks:

- Material is ultrasonically tested as per ASTM A388 & found satisfactory.
- The material is free from radioactive contamination.
- Lead has not added during manufacturing.
- IGC test as per ASTM A262 Practice E & no cracks & fissures observed on bend portion at 20K & 250K found satisfactory.
- Material confirms the requirements as per NACE MR 0175-2015 & NACE MR 0103-2015.
- Material confirms the requirements as per ASTM A276, ASTM A479, ASME SA479.
- Visual & Dimensional inspection: OK • Micro & Macro test - Satisfactory.
- Solution annealed at 1050°C, soaking for 1hrs/inch - Water Quenched.
- Reduction ratio = Size - 105 mm (6:1), 90 mm(6:1), 95 mm(6:1)
- Material is as per AD 2000-MERKBLATT WIG CERTIFICATE NO. 07/203/1409/WP/1414/22 & PED 2014/68/EU CERTI NO 07/202/1409/WIG/1414/22

We hereby certify that above material described herein has been manufactured and tested with satisfactory results in accordance with the Specification & requirements

For Laxcon Steels Limited.



Authorized Signatory (Q.C.)

En 3 1 Pdf

Yijin Wang



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