

## I Improper Fit



① Phenomenon: Flaking, Cracking, Loosening, Creep, Right or Inner Ring Free Surface  
② Cause: Loose Interference Fit with Shaft



① Phenomenon: Flaking on Inner Ring Free Surface  
② Cause: Excessive Interference Fit with Shaft

## II Improper Lubrication



① Phenomenon: Flaking, Cracking on Grooves, Race Surface of Balls  
② Cause: Insufficient Lubrication Method, or Inappropriate Lubricant



① Phenomenon: Flaking on Balls, Grooves, Race Surface of Balls  
② Cause: Excessive Lubrication Method, or Inappropriate Lubricant



① Phenomenon: Flaking on Grooves, Race Surface, Balls  
② Cause: Dry Running

## III Improper Adjustment



① Phenomenon: Flaking on Grooves  
② Cause: Improper Axial Fit



① Phenomenon: Flaking on Grooves, Race Surface of Balls  
② Cause: Excessive Axial Fit, or Tight Fit



① Phenomenon: Flaking on Grooves, Race Surface of Balls  
② Cause: Excessive Clearance

## IV Misassembly



① Phenomenon: Flaking on Grooves, Race Surface of Balls  
② Cause: Incorrect Assembly Method, or Inappropriate Lubricant



① Phenomenon: Flaking on Grooves, Race Surface of Balls  
② Cause: Excessive Clearance, or Tight Fit



① Phenomenon: Flaking on Grooves, Race Surface of Balls  
② Cause: Excessive Clearance, or Tight Fit

## V Misalignment (Distortion of Bearings)



① Phenomenon: Excessive Flaking on Grooves and Race Surface  
② Cause: Misalignment



① Phenomenon: Flaking on Grooves, Race Surface of Balls  
② Cause: Excessive Load due to Misalignment

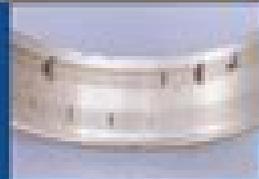


① Phenomenon: Flaking on Grooves, Race Surface of Balls  
② Cause: Distorted Assembly

## VI Creep



① Phenomenon: Flaking (Distorted) on Grooves at Intervals on Balls, Pits  
② Cause: Bearings Left Unused for Long Period under Moist Conditions



① Phenomenon: Flaking (Distorted) on Grooves at Intervals  
② Cause: Moisture Contamination during Operation

## VII Impact Load



① Phenomenon: Flaking, Cracking  
② Cause: Excessive Vibration or Impact during Operation



① Phenomenon: Flaking, Cracking, Flaking  
② Cause: Excessive Vibration or Impact during Operation



① Phenomenon: Flaking, Cracking on Grooves and Race Surface of Balls, Loosening (Distorted) on Balls (Right)  
② Cause: Excessive Axial Clearance Load

## VIII Electric Fitting



① Phenomenon: Flaking, Cracking, Flaking on Grooves  
② Cause: Electric Discharge



① Phenomenon: Flaking, Cracking, Flaking on Grooves  
② Cause: Electric Discharge

## IX Dirty Lubricant



① Phenomenon: Flaking, Cracking on Grooves  
② Cause: Contamination by Foreign Matter or Particles from Other Bearings



① Phenomenon: Flaking, Cracking on Grooves  
② Cause: Contamination by Foreign Matter or Particles from Other Bearings

# Koyo

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① Phenomenon: Flaking, Cracking, Flaking on Grooves  
② Cause: Current Passed Through Inside of Bearing

# Rolling Bearing Failures E Longo

**K Morrison**



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