

Typical Welding Symbols		
<p><b>Double-Fillet Welding Symbol</b></p> <p>Fillet Weld Size</p> <p>Omission of Length indicates that Weld Extends Between Abrupt Changes in Direction or as Dimensioned</p>	<p><b>Chain Intermittent Fillet Welding Symbol</b></p> <p>Pitch (Distance Between Centers) of Segments</p> <p>Fillet Weld Size (Length of Leg)</p>	<p><b>Staggered Intermittent Fillet Welding Symbol</b></p> <p>Pitch (Distance Between Centers) of Segments</p> <p>Fillet Weld Size (Length of Leg)</p>
<p><b>Plug Welding Symbol</b></p> <p>Included Angle of Countersink</p> <p>Plug Weld Size (Diameter of Hole at Root)</p> <p>Depth of Filling (Omission Indicates Filling is Complete)</p>	<p><b>Back Welding Symbol</b></p> <p>Back Weld</p> <p>2nd Operation</p> <p>1st Operation</p>	<p><b>Backing Welding Symbol</b></p> <p>Backing Weld</p> <p>1st Operation</p> <p>2nd Operation</p>
<p><b>Spot Welding Symbol</b></p> <p>Spot Weld Size</p> <p>Process</p> <p>Number of Welds Pitch</p>	<p><b>Stud Welding Symbol</b></p> <p>Stud Size</p> <p>Pitch</p> <p>Number of Studs</p>	<p><b>Seam Welding Symbol</b></p> <p>Seam Weld Size</p> <p>Increment Length</p> <p>Pitch</p> <p>Process</p>
<p><b>Square-Groove Welding Symbol</b></p> <p>Groove Weld Size</p> <p>Root Opening</p>	<p><b>V-Groove Welding Symbol</b></p> <p>Depth of Bevel</p> <p>Groove Weld Size</p> <p>Groove Angle</p> <p>Root Opening</p>	<p><b>Double-Bevel-Groove Welding Symbol</b></p> <p>Groove Weld Size</p> <p>Arrow Points Toward Member to be Beveled</p>
<p><b>Symbol with Backgouging</b></p> <p>Depth of Bevel</p> <p>Back Gouge</p>	<p><b>Flare-V-Groove Welding Symbol</b></p> <p>Groove Weld Size</p>	<p><b>Flare-Bevel-Groove Welding Symbol</b></p> <p>Groove Weld Size</p>
<p><b>Multiple Reference Lines</b></p> <p>1st Operation On Line Nearest Arrow</p> <p>2nd Operation</p> <p>2nd Operation</p>	<p><b>Complete Joint Penetration</b></p> <p>Indicates Complete Joint Penetration Regardless of Type of Weld or Joint Geometry</p> <p>CJP</p>	<p><b>Edge Welding Symbol</b></p> <p>Edge Weld Size</p>
<p><b>Flash or Upset Welding Symbol</b></p> <p>Process Reference</p> <p>FW</p>	<p><b>Melt-Thru Symbol</b></p> <p>Root Reinforcement</p>	<p><b>Joint with Backing</b></p> <p>R</p> <p>R Indicates Backing Removed After Welding</p>
<p><b>Joint with Spacer</b></p> <p>Double-Bevel Groove</p>	<p><b>Flush Contour Symbol</b></p>	<p><b>Convex Contour Symbol</b></p> <p>G</p>

It should be understood that these charts are intended only as shop aids. The only complete and official presentation of the standard welding symbols is in AWS A2.4-98, Standard Symbols for Welding, Brazing, and Nondestructive Examination.

# Aws A2 4

**F Rizvi**



## **Aws A2 4:**

Standard Symbols for Welding, Brazing and Nondestructive Examination--ANSI/AWS A2.4-98 AWS Committee on Definitions and Symbols,1998      AWS A2. 4-2007, Standard Symbols for Welding, Brazing, and Nondestructive Examination AWS Committee on Definitions and Symbols,American Welding Society. Technical Activities Committee,American National Standards Institute,2007-01-01 This standard establishes a method for specifying certain welding brazing and nondestructive examination information by means of symbols Detailed information and examples are provided for the construction and interpretation of these symbols This system provides a means of specifying welding or brazing operations as well as nondestructive examination including the examination method frequency and extent      *Index to Publications Referenced in Guide Specifications for Civil Works and Military Construction* ,1978      Welding Symbols On Drawings E N Gregory,A A Armstrong,2005-02-28 Weld symbols on drawings was originally published in 1982 based on BS 499 British Standards Institution 1980 ISO 2553 International Standards Organisation 1979 and ANSI AWS A2 4 American Welding Society 1979 standards These standards have been through numerous revisions over the last few years and the current standards are ISO 2553 1992 BSEN 22553 1995 and ANSI AWS A2 4 1998 The American system of symbolisation is currently used by approximately half of the world s industry Most of the rest of the world use ISO The British system was standardised in 1933 and the latest of five revisions was published in 1995 as BSEN 22553 which is identical to ISO 2553 For many years an ISO committee has been working on combining ISO and AWS to create a combined worldwide standard but while discussions continue this could take many years to achieve This contemporary book provides an up to date review on the application of ISO and AWS standards and a comparison between them Many thousands of engineering drawings are currently in use which have symbols and methods of representation from superseded standards The current European and ISO standards and the American standard are substantially similar but the ANSI AWS standard includes some additional symbols and also symbols for non destructive testing Although symbols in the different standards are similar the arrows showing locations of welds are different these important differences are explained ISO contains limited information on brazed or soldered joints these are covered in ANSI AWS Some examples of the application of welding symbols are also included Important differences of welding symbols for different standards are explained Provides up to date information on the ISO and AWS standards and their comparison Contains examples of the application of welded symbols      **Index to Publications Referenced in Guide Specifications for Civil Works and Military Construction** United States. Army. Corps of Engineers,1977      *Handbook of Structural Engineering* W.F. Chen,1997-10-24 Covering the broad spectrum of modern structural engineering topics the Handbook of Structural Engineering is a complete single volume reference It includes the theoretical practical and computing aspects of the field providing practicing engineers consultants students and other interested individuals with a reliable easy to use source of information Divided into three sections the handbook covers      **Department Of Defense**

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