



Coiled Spring Pin introduction

- Invented in 1948 by SPIROL
- Designed to address deficiencies with other fastening and joining methods
- 2 ¼ coils of metal
- Three duties
- Covered by ISO 8740, 8748, 8751 and ASME B18.8.2, B18.8.3M



HEAVY
DUTY



STANDARD
DUTY



LIGHT
DUTY

Coiled Spring Pins Spirol

Wenbin Ji



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Tool and Manufacturing Engineers Handbook: Quality Control and Assembly Thomas J. Drozda, Charles Wick, Raymond F. Veilleux, 1983 Quality Control and Assembly helps you meet today's competitive pressures for measuring quality making continuous quality improvements streamlining assembly and making the transition to automated assembly systems and applications

Machine Design ,2003 Thomas Register of American Manufacturers ,2003 Vols for 1970-71 includes manufacturers catalogs

Product Engineering ,1959 **The Engineer** ,1979 Design News ,2005 *Engineering Materials and Design* ,1985 **Assembly Engineering** ,1983 **Australasian Weekly Manufacturer** ,1960

Mechanical Engineering ,1959 *Iron Age* ,1952 *Twin Plant News* ,2005 Thomas Register ,2004 Portable Design ,2000 *Engineers' Digest* ,1985 The Engineers' Digest ,1973 **Worldwide Automotive Supplier Directory** ,2007 Production Engineering ,1982 **Chilton's Iron Age** ,1977 Electronic Design ,1971

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