WORK INSTRUCTION REV. NO.	L3SN-OP-W2001-67 Rev A
TITLE:	SUPPLIER FIRST ARTICLE INSPECTION (STANDARD REQUIREMENT)

1.0 SCOPE

This document defines the tasks associated with First Article Inspection (FAI) of products manufactured by Suppliers (hereinafter referred to as Sellers) for L3 Communications, Space & Navigation (L3SN). This is L3SN's standard FAI requirement; as such, it is not formatted in accordance with Aerospace Standard (AS) 9102.

2.0 PURPOSE

First Article Inspection verifies, prior to continued production, that the Seller's quality system, drawings, planning, technical instructions, processing systems and controls, tooling, inspection/test equipment, and level of personnel proficiency will produce a product in compliance with applicable L3SN purchase order, drawing, and/or specification requirements as well as the Seller's own product definitions. The requirements of this document establish a methodology for ensuring compliance with contract requirements prior to delivery of the first unit.

3.0 REFERENCES

L3SN-OP-2001	Supplier Source Selection and Order Placement
L3SN-OP-2003	Evaluation of Procured Material Upon Receipt
L3SN-OP-2004	Verification of Material at Source

4.0 DEFINITIONS

First Article Inspection - A documented verification of compliance to all purchase order, drawing, and specification requirements on a given part or item.

5.0 APPLICABILITY

All tasks specified herein are applicable when a standard First Article Inspection (FAI) is imposed by L3SN purchase order (Quality Clause C15) or other contractual document. L3SN retains the unilateral right to withhold acceptance of Seller's products due to failure to comply with the requirements of this document.

5.1 When FAI is specified in follow-on purchase orders for the same part number, a new FAI is not required unless:

a. Non-clerical Engineering changes have been incorporated in the product
b. A change in the manufacturing facility has occurred
c. A tooling change has occurred

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Padhraic Smyth

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