

TORQUE SPECIFICATIONS

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Application	Ft. Lbs. (N.m)
Camshaft Bearing Cap Bolt	14-15 (19-20)
Camshaft Sprocket Bolt	37-43 (50-58)
Connecting Rod Cap Nut	33-34 (45-47)
Counterbalance Shaft Sprocket Bolt	44-50 (60-68)
Crankshaft Sprocket Bolt	80-94 (108-127)
Cylinder Head Bolt ⁽¹⁾	80 (110)
Cylinder Head-to-Timing Cover Bolt	11-15 (15-20)
Engine Mount-to-Engine Bolt	10-14 (13-19)
Engine Mount-to-Crossmember Bolt	22-29 (30-39)
Exhaust Manifold Bolt Or Nut	11-14 (15-19)
Flywheel/Flexplate Bolt	94-101 (127-137)
Intake Manifold Bolt Or Nut	11-14 (15-19)
Jet Valve	13-15 (18-20)
Main Bearing Cap Bolt	55-61 (75-83)
Oil Pump Sprocket Bolt	22-28 (30-38)
	INCH Lbs. (N.m.)
Chain Guide Bolt	
Guide "A" & "C"	84-108 (10-12)
Guide "B"	
Lower	132-180 (15-20)
Upper	72-84 (8-10)
Oil Pan Bolt	48-72 (5-8)
Oil Pump	
Cover Bolt	72-84 (8-10)
Mounting Bolt	84-108 (10-12)
Thrust Plate Bolt	84-108 (10-12)
Valve Cover Bolt	48-60 (5-7)

(1) Tighten in 2 steps evenly and in sequence. See Fig. 4 .

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G Orfield



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The Code of Federal Regulations of the United States of America ,1981 The Code of Federal Regulations is the codification of the general and permanent rules published in the Federal Register by the executive departments and agencies of the Federal Government **Code of Federal Regulations** ,1981 **Motor Imported Car Repair Manual** ,1978

Federal Register ,1981-01-07 How to Build a Low Rider Frank Hamilton,1996 A guide to building a low riding car that includes information on how to lower a car how the hydraulics work how to choose the right paint how to improve the engine and other related topics **Motor Auto Repair Manual** Motor (New York, N.Y.),1976 **Automotive Service Digest** ,1958 **The Tractor Field Book** ,1958 **Road and Track** ,1972 **Road & Track** ,1963-02 Environment Regulation Handbook ,1973 *Motor Auto Repair Manual* ,1979 Chilton's Import Auto Service Manual ,2000 Contains general information for technicians on the specifications MIL resetting and DTC retrieval accessory drive belts timing belts brakes oxygen sensors electric cooling fans and heater cores of twenty one types of import cars Motor Light Truck and Van Repair Manual Motor,1986 **Advanced Rotorcraft** North Atlantic Treaty Organization. Advisory Group for Aerospace Research and Development. Flight Mechanics Panel,1973 **VW Golf & Jetta Automotive Repair Manual** ,1997 Total Car Care is the most complete step by step automotive repair manual you ll ever use All repair procedures are supported by detailed specifications exploded views and photographs From the simplest repair procedure to the most complex trust Chilton s Total Car Care to give you everything you need to do the job Save time and money by doing it yourself with the confidence only a Chilton Repair Manual can provide **The Development and Evaluation of an Optimal Powertrain Control Strategy for a Hybrid Electric Vehicle** Robert Wayne Schurhoff,2002 *Tractor Field Book* ,1958 AGARD Conference Proceedings North Atlantic Treaty Organization. Advisory Group for Aerospace Research and Development,1973

School Shop ,1966

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