



HEMPADUR 35560

35560 : Base 35560 : curing agent 98560

Description:	HEMPADUR 35560 is a solvent-free, two-component, high-build, polyamine adduct cured epoxy paint, which cures to a coating with good resistance to fresh water.
Recommended use:	As a lining in potable water tanks and pipelines.
Features:	Excellent anticorrosive properties. Solvent free. Benzyl alcohol free.
Service temperature:	Maximum, dry exposure only: 140°C/284°F In fresh water (directly on steel): 45°C/113°F. (no temperature gradient)
Certificates/Approvals:	Approved by WRAS for potable water up to 35°C/95°F. Certified to NSF standard 61 by NSF International for use in potable water tanks with volumes of 100 gallons/380 litres or greater, pipes at 8 inches (20 cm) or greater. Approved by Folkehelseinstituttet, Norway, for use in tanks for potable water offshore. Part of Group Assortment. Local availability subject to confirmation.
Availability:	
PHYSICAL CONSTANTS:	
Shade nos/Colours:	50900 / Red (see REMARKS overleaf.)
Finish:	Semi-gloss
Volume solids, %:	100
Theoretical spreading rate:	5 m ² /l [200.5 sq.ft./US gallon] - 200 micron/8 mils
Flash point:	100 °C [212 °F]
Specific gravity:	1.3 kg/litre [11.2 lbs/US gallon]
Dry to touch:	10 approx. hour(s) 20°C/68°F
Fully cured:	12 day(s) 20°C/68°F
VOC content:	155 g/l [1.3 lbs/US gallon]
Shelf life:	3 Year (20°C/68°F) from time of production. Shelf life is reduced at storage temperatures above 20°C/68°F. 1 year (25°C/77°F) for curing agent 98560. <i>*other shades according to assortment list.</i>
	<small>The physical constants stated are nominal data according to the HEMPEL Group's approved formulas.</small>
APPLICATION DETAILS:	
Version, mixed product:	35560
Mixing ratio:	Base 35560 : curing agent 98560 6.8 : 2.2 by volume
Application method:	Airless spray / Brush
Thinner (max.vol.):	Do not dilute.
Pot life:	1.5 hour(s) 20°C/68°F 45 minutes (35°C/95°F)
Nozzle orifice:	0.021 "
Nozzle pressure:	220 bar [3190 psi] minimum. (Airless spray data are indicative and subject to adjustment)
Cleaning of tools:	HEMPEL'S TOOL CLEANER 99610
Indicated film thickness, dry:	200 micron [8 mils]
Indicated film thickness, wet:	200 micron [8 mils]
Recoat interval, min:	.According to separate APPLICATION INSTRUCTIONS
Recoat interval, max:	.According to separate APPLICATION INSTRUCTIONS
Safety:	Handle with care. Before and during use, observe all safety labels on packaging and paint containers, consult HEMPEL Safety Data Sheets and follow all local or national safety regulations.

Product Data Hempel

R Sandford



Product Data Hempel:

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