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Errata 1

Annex R, Table R-2, footnote g): The table cell shall be changed as indicated by the highlighting:

Table R-2—Minimum Charpy V-notch Impact^a Requirements for Product Temperature Material Plate Specimens (Transverse) and Weld Specimens Including the Heat-affected Zone

Specification Number	Grade/Class	Range in Thickness (in.)	Plate Impact Value ^b (F–B)		Weld Impact Value (F–B)	
			Average	Individual	Average	Individual
ASTM A516	55 and 60	½ in. to 2.50	25	20	20	15
ASTM A516	65 and 70	½ in. to 2.50	25	20	20	15
EN 10028	P275 Qualities NH, NL1, and NL2	½ in. to 2.50	25	20	20	15
ASTM A662	B	½ in. to 2.50	25	20	20	15
CSA-G40.21	36WT ^{c,d}	½ in. to 2.50	25	20	20	15
ASTM A537	Class 1	½ in. to 2.50	25	20	20	15
ASTM A541 ^f	Class 1 (Grades A and B)	½ in. to 2.50	25	20	20	15
ASTM A737	B	½ in. to 2.50	25	20	20	15
ISO 630	S355 Quality D ^{e,g}	½ in. to 2.50	25	20	20	15
ASTM A662	C	½ in. to 2.50	25	20	20	15
EN 10028	P355 Qualities N, NH, NL1, and NL2	½ in. to 2.50	25	20	20	15
CSA-G40.21	46WT ^{c,d}	½ in. to 2.50	25	20	20	15
CSA-G40.21	50WT ^{c,d}	½ in. to 2.50	25	20	20	15
ASTM A537 ^e	Class 2	½ in. to 2.00 ^h	30	25	25	20
ASTM A541 ^f	Class 2 (Grades A and B)	½ in. to 2.00 ^h	30	25	25	20

^a See R 2.2.3.

^b For design metal temperatures of –40 °F and lower, the plate impact values shall be raised 5 F–B.

^c The frequencies of testing for mechanical and chemical properties shall be at least equal to those of ASTM A20.

^d See 4.2.3 for a complete description of this material.

^e The steel shall be fully killed and made with fine-grain practice.

^f See Section 4.2.6.1.

^g For the materials associated with this footnote, thicknesses greater than 2.00 inches up to 2.50 inches are permitted if both the plate and weld impact values are raised **By** 10 F–B. This is in addition to any increase due to footnote b.

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1. Understanding the eBook Api 620 12th Edition
 - The Rise of Digital Reading Api 620 12th Edition
 - Advantages of eBooks Over Traditional Books
2. Identifying Api 620 12th Edition
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Api 620 12th Edition
 - User-Friendly Interface
4. Exploring eBook Recommendations from Api 620 12th Edition
 - Personalized Recommendations

- Api 620 12th Edition User Reviews and Ratings
- Api 620 12th Edition and Bestseller Lists
- 5. Accessing Api 620 12th Edition Free and Paid eBooks
 - Api 620 12th Edition Public Domain eBooks
 - Api 620 12th Edition eBook Subscription Services
 - Api 620 12th Edition Budget-Friendly Options
- 6. Navigating Api 620 12th Edition eBook Formats
 - ePub, PDF, MOBI, and More
 - Api 620 12th Edition Compatibility with Devices
 - Api 620 12th Edition Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Api 620 12th Edition
 - Highlighting and Note-Taking Api 620 12th Edition
 - Interactive Elements Api 620 12th Edition
- 8. Staying Engaged with Api 620 12th Edition
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Api 620 12th Edition
- 9. Balancing eBooks and Physical Books Api 620 12th Edition
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Api 620 12th Edition
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Api 620 12th Edition
 - Setting Reading Goals Api 620 12th Edition
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Api 620 12th Edition
 - Fact-Checking eBook Content of Api 620 12th Edition

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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