

走模前用

模具检测表
Mould Check List

| 工程号 Project Name | 零件编号 Part Number | 管理编号 LT control No. | | | |
|---------------------|---------------------------------------------------------------------------------------------------------------------|------------------------|----|-----|-----------|
| 模号 Tool Number | 零件名称 Part Name | | | | |
| 检测项目 Check List | | Yes | No | N/A | 备注 Remark |
| 1 | 背板(码板&QMC板),码模孔,码模槽的尺寸符合图纸 Back Plate(Clamping plate & QMC plate), clamping holes/slots: sizes to drawing | | | | |
| 2 | 顶棍孔的位置及顶棍的尺寸符合图纸,攻牙为: K.O. Holes location, ejector bar, size to drawing, tapped thread: | | | | |
| 3 | 运水线出入口按图纸打上标记(IN1, 2, ...或OUT1, 2, ...) Water lines stamped IN1,2.. & OUT1,2.. to drawing | | | | |
| 4 | 运水线的快接喉咀按要求,规格:BSP Jiffy connector of water to requirement, spec: | | | | |
| 5 | 运水线路通水检查,在水压为8. KG/CM ² 不漏水 Water circuit checked for flow, no leakage at 8 kg/cm ² | | | | |
| 6 | 液压线路出入口按图纸打上标记(Open或Close, Ejector或Return) Hydraulic lines stamped Open&Close, Ejector&Return | | | | |
| 7 | 按要求在母上雕刻零件号,模腔号,胶料名称等 Engrave in core: part number,cavity number, plastic name | | | | |
| 8 | 凸模和凹模的表面抛光按图纸&要求 Cavity and Core polish to drawing & requirement | | | | |
| 9 | 流道及水口已打磨光滑, #320沙纸以上 Runner and gate polished, #320 sandpaper | | | | |
| 10 | 顶出系统动作顺畅 Ejection system functions freely | | | | |
| 11 | 油缸行位要安装限位开关,确保动作正常 Use limit switch for limit detection of slide positions, ensure cylinder slider move properly | | | | |
| 12 | 定位环(法兰),模板,顶棍,吊模巴等要打上模号 Locating Ring, platen, Ejector bar., lifting strap stamped with Tool number | | | | |

Injection Molding Machine Maintenance Checklist

Albert A Gayle



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Table of Contents Injection Molding Machine Maintenance Checklist

1. Understanding the eBook Injection Molding Machine Maintenance Checklist
 - The Rise of Digital Reading Injection Molding Machine Maintenance Checklist
 - Advantages of eBooks Over Traditional Books
2. Identifying Injection Molding Machine Maintenance Checklist
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Injection Molding Machine Maintenance Checklist
 - User-Friendly Interface
4. Exploring eBook Recommendations from Injection Molding Machine Maintenance Checklist
 - Personalized Recommendations
 - Injection Molding Machine Maintenance Checklist User Reviews and Ratings
 - Injection Molding Machine Maintenance Checklist and Bestseller Lists
5. Accessing Injection Molding Machine Maintenance Checklist Free and Paid eBooks

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- Injection Molding Machine Maintenance Checklist Public Domain eBooks
 - Injection Molding Machine Maintenance Checklist eBook Subscription Services
 - Injection Molding Machine Maintenance Checklist Budget-Friendly Options
6. Navigating Injection Molding Machine Maintenance Checklist eBook Formats
 - ePub, PDF, MOBI, and More
 - Injection Molding Machine Maintenance Checklist Compatibility with Devices
 - Injection Molding Machine Maintenance Checklist Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Injection Molding Machine Maintenance Checklist
 - Highlighting and Note-Taking Injection Molding Machine Maintenance Checklist
 - Interactive Elements Injection Molding Machine Maintenance Checklist
 8. Staying Engaged with Injection Molding Machine Maintenance Checklist
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Injection Molding Machine Maintenance Checklist
 9. Balancing eBooks and Physical Books Injection Molding Machine Maintenance Checklist
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Injection Molding Machine Maintenance Checklist
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Injection Molding Machine Maintenance Checklist
 - Setting Reading Goals Injection Molding Machine Maintenance Checklist
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Injection Molding Machine Maintenance Checklist
 - Fact-Checking eBook Content of Injection Molding Machine Maintenance Checklist
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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