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the formation of free graphite as nodules or spherulites the followings are the grade requirement to the chemical
components and physical properties and also grade comparison chart

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web the following six grades of spheroidal cast iron for this category are sg 700 2a sg 600 3a sg 500 7a sg 400 15a sg 400 i8a and sg 350 22a 3 2 1 these grades normally apply to castings of thickness between 30 mm and 200 mm and with a unit mass greater than 2 000 kg

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