

torque guide values

	Nm
Exhaust gas recirculation valve to cylinder head	8
Axle shaft to wheel hub	70 +60° + 5°
Starter to cylinder block	25
Drive disk on crankshaft	60
Exhaust manifold to cylinder head	22 1)
Battery support to body	
Cover to coolant pump	8
Oil filter housing cover to oil filter housing	25
Throttle body to intake manifold	8
Intake manifold to cylinder head	10
Screw-in support to coolant pump cover	10
Guide rail to cylinder block	8
Accelerator pedal (bracket) to splashguard	
Alternator to timing case and cylinder block	35
Transmission to cylinder block	40
Sliding rail to cylinder head	8
Cylinder block base plate to cylinder block (M5)	10 +60° + 15° 2)
Cylinder block base plate to cylinder block (M8)	25 +60° + 15° 2)
Left engine damping block support to transmission	
Right engine damping block support to cylinder block/timing case	
Catalytic converter bracket to support	
Rear engine damping block bracket to transmission	
Left engine damping block bracket to engine damping block support	
Left engine damping block bracket to engine damping block	
Right engine damping block bracket to engine damping block support	
Right engine damping block bracket to engine damping block	
Heat shield to exhaust manifold	8
Crankshaft pulse pick-up to cylinder block base plate	8
Crankshaft pulse pick-up disc to crankshaft	15
Refrigerant line to receiver-dryer	
Refrigerant line to refrigerant line	
Ribbed V-belt tensioner to timing case (M10)	55
Ribbed V-belt tensioner to timing case (M8)	20
Chain tensioner to cylinder head	8
Knock sensor to cylinder block	20
Fuel manifold to intake manifold	
Fuel supply line to fuel distributor pipe	
Coolant pump to timing case	8
Mixture control oxygen sensor to exhaust manifold	40
Catalytic converter control oxygen sensor on exhaust front end	40
Rear engine damping block to bracket	
Rear engine damping block to front axle body	

Z12xep Pdf

H Kauffman



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