

Product HES Office

**HES**

<b>HES</b> D 0001-99		<b>GENERAL TOLERANCES (CUTTING WORK)</b>	
C	REV4		

**1. SCOPE**

This standard specifies the tolerances for dimensions of metallic material products to be cut, when no symbol or numerical indication is given on drawings.

**2. GRADES**

Dimensional and angular tolerances shall be classified into grades 1 and 2.

**3. DIMENSIONAL AND ANGULAR TOLERANCES****3.1 Dimensional Tolerances for General Areas****3.1.1 Tolerances for holes and shafts(\*1)**

Unit: mm

Nominal Dimension		1.0 to 10		Over 10 to 100		Over 100 to 500		Over 500	
		Hole	Shaft	Hole	Shaft	Hole	Shaft	Hole	Shaft
Toler- ance	Grade	+0.2	0	+0.3	0	+0.5	0	+1.0	0
	1	0	-0.2	0	-0.3	0	-0.5	0	-1.0
	Grade	+0.4	0	+0.6	0	+1.0	0	+2.0	0
	2	0	-0.4	0	-0.6	0	-1.0	0	-2.0

Note (\*1) The holes and shafts referred to in 3.1. are limited to those having areas which can be measured internally and externally.

# Honda Engineering Standards

**Camilla Rothe**



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## **Table of Contents Honda Engineering Standards**

1. Understanding the eBook Honda Engineering Standards
  - The Rise of Digital Reading Honda Engineering Standards
  - Advantages of eBooks Over Traditional Books
2. Identifying Honda Engineering Standards
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Honda Engineering Standards
  - User-Friendly Interface
4. Exploring eBook Recommendations from Honda Engineering Standards
  - Personalized Recommendations
  - Honda Engineering Standards User Reviews and Ratings
  - Honda Engineering Standards and Bestseller Lists
5. Accessing Honda Engineering Standards Free and Paid eBooks
  - Honda Engineering Standards Public Domain eBooks
  - Honda Engineering Standards eBook Subscription Services

- Honda Engineering Standards Budget-Friendly Options
- 6. Navigating Honda Engineering Standards eBook Formats
  - ePub, PDF, MOBI, and More
  - Honda Engineering Standards Compatibility with Devices
  - Honda Engineering Standards Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Honda Engineering Standards
  - Highlighting and Note-Taking Honda Engineering Standards
  - Interactive Elements Honda Engineering Standards
- 8. Staying Engaged with Honda Engineering Standards
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Honda Engineering Standards
- 9. Balancing eBooks and Physical Books Honda Engineering Standards
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Honda Engineering Standards
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Honda Engineering Standards
  - Setting Reading Goals Honda Engineering Standards
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Honda Engineering Standards
  - Fact-Checking eBook Content of Honda Engineering Standards
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends

- 
- Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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