



# 未注公差直径尺寸 公差(IT10~14)

未注公差尺寸的极限偏差 (GB/T1800.1-1997)

公称尺寸		公差等级					公称尺寸		公差等级				
		IT10	IT11	IT12	IT13	IT14			IT10	IT11	IT12	IT13	IT14
大于	至	单位: mm					大于	至	单位: mm				
-	3	0.04	0.06	0.1	0.14	0.25	315	400	0.23	0.36	0.57	0.89	3.60
3	6	0.04 8	0.07 5	0.12	0.18	0.30	400	500	0.25	0.4	0.63	0.97	4.00
6	10	0.05 8	0.09	0.15	0.22	0.36	500	630	0.28	0.44	0.7	1.1	4.4
10	18	0.07	0.11	0.18	0.27	0.43	630	800	0.32	0.5	0.8	1.25	5.0
18	30	0.08 4	0.13	0.21	0.33	0.52	800	1000	0.36	0.56	0.9	1.4	5.6
30	50	0.1	0.16	0.25	0.39	0.62	1000	1250	0.42	0.66	1.05	1.65	6.6
50	80	0.12	0.19	0.3	0.46	0.74	1250	1600	0.5	0.78	1.25	1.95	7.8
80	120	0.14	0.22	0.35	0.54	0.87	1600	2000	0.6	0.92	1.5	2.3	9.2
120	180	0.16	0.25	0.4	0.63	1.00	2000	2500	0.7	1.1	1.75	2.8	11.0
180	250	0.18 5	0.29	0.46	0.72	1.15	2500	3150	0.86	1.35	2.1	3.3	13.5
250	315	0.21	0.32	0.52	0.81	1.30	-	-	-	-	-	-	-

公称尺寸		公差等级					公称尺寸		公差等级				
		IT10 /2	IT11 /2	IT12 /2	IT13 /2	IT14 /2			IT10 /2	IT11 /2	IT12 /2	IT13 /2	IT14 /2
大于	至	单位: mm					大于	至	单位: mm				
-	3	0.02	0.03	0.05	0.07	0.12 5	315	400	0.11 5	0.18	0.285	0.445	1.8
3	6	0.024	0.037	0.06	0.09	0.15	400	500	0.12 5	0.2	0.315	0.485	2.0
6	10	0.029	0.045	0.07 5	0.11	0.18	500	630	0.14	0.22	0.35	0.55	2.2
10	18	0.035	0.055	0.09	0.135	0.21 5	630	800	0.16	0.25	0.4	0.625	2.5
18	30	0.042	0.065	0.10 5	0.165	0.26	800	1000	0.18	0.28	0.45	0.7	2.8
30	50	0.05	0.08	0.12 5	0.195	0.31	1000	1250	0.21	0.33	0.525	0.825	3.3
50	80	0.06	0.095	0.15	0.23	0.37	1250	1600	0.25	0.39	0.625	0.975	3.9
80	120	0.07	0.11	0.17 5	0.27	0.43 5	1600	2000	0.30	0.46	0.75	1.15	4.6

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**Michael Rajnik**



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## **Table of Contents 8857524086 It10**

1. Understanding the eBook 8857524086 It10
  - The Rise of Digital Reading 8857524086 It10
  - Advantages of eBooks Over Traditional Books
2. Identifying 8857524086 It10
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 8857524086 It10
  - User-Friendly Interface
4. Exploring eBook Recommendations from 8857524086 It10
  - Personalized Recommendations
  - 8857524086 It10 User Reviews and Ratings
  - 8857524086 It10 and Bestseller Lists
5. Accessing 8857524086 It10 Free and Paid eBooks
  - 8857524086 It10 Public Domain eBooks

- 8857524086 It10 eBook Subscription Services
- 8857524086 It10 Budget-Friendly Options
- 6. Navigating 8857524086 It10 eBook Formats
  - ePub, PDF, MOBI, and More
  - 8857524086 It10 Compatibility with Devices
  - 8857524086 It10 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of 8857524086 It10
  - Highlighting and Note-Taking 8857524086 It10
  - Interactive Elements 8857524086 It10
- 8. Staying Engaged with 8857524086 It10
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers 8857524086 It10
- 9. Balancing eBooks and Physical Books 8857524086 It10
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection 8857524086 It10
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine 8857524086 It10
  - Setting Reading Goals 8857524086 It10
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 8857524086 It10
  - Fact-Checking eBook Content of 8857524086 It10
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks

## 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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