

33. What type of drilling jig is suitable for a large awkwardly shaped job with holes to be drilled in many directions?  
 Marks : 3  
 A. plate and channel jig  
 B. sandwich jig  
 C. trunion jig  
 D. box jig

34. A component has to be bored and holes are to be drilled radially the type of jig suitable for drilling above component is \_\_\_\_\_  
 Marks : 3  
 A. solid jig  
 B. table jig  
 C. post jig  
 D. latch jig

35. A component is in the form of a rectangular block few holes are to be drilled in the top and side faces for mass production of this component the type of jig suitable is \_\_\_\_\_  
 Marks : 3  
 A. Latch jig  
 B. plate jig  
 C. box jig  
 D. sandwich jig

36. A centre lathe with a copying attachment is suitable for \_\_\_\_\_  
 Marks : 3  
 A. mass production of threaded component  
 B. mass production of form turned component  
 C. production of tapered component  
 D. for rough plain turning

37. Which is the best method of taper turning of a short steep taper both externally and internally?  
 Marks:3  
 A. simultaneous feed method  
 B. tail stock off set  
 C. compound rest  
 D. formed tool

38. A lengthy component is to be tapered turned through small angles the best method shall be \_\_\_\_\_  
 Marks : 3  
 A. tracing method  
 B. compound rest  
 C. taper turning attachment  
 D. by manual feeding

33. किस प्रकार का ड्रिलिंग जैग एक बड़े अजीब-साकार काम पर छेदों को अनेक दिशाओं में छेदने के लिए उपयुक्त होगा?  
 अंक : 3  
 A. प्लेट और चैनल जैग  
 B. सैंडविच जैग  
 C. ट्रयूनियन जैग  
 D. बॉक्स जैग

34. एक घटक को बोर करने और तब उसे केंद्रित रूप में छेदने के लिए उपयुक्त प्रकार का जैग है \_\_\_\_\_  
 अंक : 3  
 A. सॉलिड जैग  
 B. टेबल जैग  
 C. पोस्ट जैग  
 D. लॉच जैग

35. एक घटक आयताकार ब्लॉक के रूप में है। कुछ छेद इस घटक के चोटी किनारे पर अक्षरों के लिए बननी चाहिए। इस घटक पर ड्रिल करने के लिए का उपयुक्त प्रकार का जैग है \_\_\_\_\_  
 अंक : 3  
 A. लॉच जैग  
 B. प्लेट जैग  
 C. बॉक्स जैग  
 D. सैंडविच जैग

36. केंद्रित मशीनधर के साथ केंद्रित लेन वाले छेद उत्पादन के लिए उपयुक्त है \_\_\_\_\_  
 अंक : 3  
 A. बड़े पैमाने पर बड़े पैमाने पर उत्पादन के लिए  
 B. बड़े पैमाने पर बड़े पैमाने पर उत्पादन के लिए  
 C. टेपर घटक का उत्पादन  
 D. एक बड़े टर्निंग के लिए

37. एक छोटी टेपर टर्निंग के लिए टर्निंग टूल दोनों बाहरी और आंतरिक की सहायता से कौन सा सबसे अच्छा है?  
 अंक:3  
 A. समकालिक फीड विधि  
 B. टेल स्टॉक ऑफ सेट  
 C. कंपाउंड रेस्ट  
 D. बने हुए टूल

38. एक लंबे घटक को छोटे कोणों के साथ छेदने के लिए उपयुक्त विधि कौन सी है \_\_\_\_\_  
 अंक : 3  
 A. ट्रेसिंग विधि  
 B. कंपाउंड रेस्ट  
 C. टैपर टर्निंग अटैचमेंट  
 D. मैन्युअल फीडिंग के द्वारा

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