

# Zahnradprofile und Zahnwellenprofile mit Evolventenflanken Maße

**DIN**  
**5482**  
Blatt 1

Involute splines: dimensions

JALABLE POUR DANFESS

Nicht für Neukonstruktionen!

Zahnrad- und Zahnwellenprofile nach dieser Norm gelten nur noch für Ersatzbestellungen. Für Neukonstruktionen sind Zahnradverbindungen nach DIN 5480 zu verwenden. Mit Rücksicht auf vorhandene Werkzeuge bleibt die vorliegende Norm bis auf weiteres bestehen (siehe Erläuterungen, letzter Absatz).

A Zahnradprofil

Maße in mm  
Eingriffswinkel 30°

B Zahnwellenprofil



Zulässige Abweichung für Zahnradmaße  $f_{z_n}$ : H 10

Zulässige Abweichung für Bogenhalsdicke  $f_{z_n}$  nach DIN 5482 Blatt 3

Bezeichnung eines Zahnradprofils A von Nennmaßen 25 x 22:

Zahnradprofil A 25 x 22 DIN 5482

Bezeichnung eines Zahnwellenprofils B von Nennmaßen 25 x 22:

Zahnwellenprofil B 25 x 22 DIN 5482

Nennmaße des Profils	$d_1$ mm	$d_2$ mm	$d_3$ mm	$d_4$ mm	$d_5$ mm	Zahnzahl z	Modul m	Profilabweichung (%)	$f_{z_n} = f_{z_n}$ mm	$f_1$ mm	$f_2$ mm	$\alpha$ mm	Bezugprofil B)
15 x 12	15	12	14,5	11,5	12,8	8	1,50	-0,100	0,090	0,15	0,25	0,3	25 x 22
17 x 14	17	14	16,5	13,5	14,4	9	1,75	-0,100	0,090	0,15	0,25	0,3	
19 x 15	19	15	17,5	14,5	16,0	10	1,90	-0,100	0,090	0,15	0,25	0,3	
20 x 17	20	17	18,5	15,5	17,0	11	1,80	-0,100	0,090	0,15	0,25	0,3	
22 x 18	22	18	21,5	18,5	20,0	12	1,80	-0,100	0,090	0,15	0,25	0,3	25 x 22
25 x 20	25	20	24,5	21,5	22,0	14	1,75	-0,100	0,090	0,15	0,25	0,3	
28 x 22	28	22	27,5	24,5	25,0	15	1,80	-0,100	0,090	0,15	0,25	0,3	
30 x 24	30	24	29,5	26,5	27,0	15	2,00	-0,100	0,090	0,15	0,25	0,3	
32 x 26	32	26	31,5	28,5	29,0	16	1,90	-0,100	0,090	0,15	0,25	0,3	25 x 22
35 x 28	35	28	34,5	31,5	32,0	17	2,00	-0,100	0,090	0,15	0,25	0,3	
38 x 30	38	30	37,5	34,5	35,0	18	2,00	-0,100	0,090	0,15	0,25	0,3	
40 x 32	40	32	39,5	36,5	37,0	19	2,00	-0,100	0,090	0,15	0,25	0,3	
42 x 34	42	34	41,5	38,5	39,0	20	2,10	-0,100	0,090	0,15	0,25	0,3	25 x 22
45 x 36	45	36	44,5	41,5	42,0	21	2,10	-0,100	0,090	0,15	0,25	0,3	
48 x 38	48	38	47,5	44,5	45,0	22	2,20	-0,100	0,090	0,15	0,25	0,3	
48 x 40	48	40	47,5	45,5	46,0	23	2,00	-0,100	0,090	0,15	0,25	0,3	
50 x 42	50	42	49,5	47,5	48,0	24	2,00	-0,100	0,090	0,15	0,25	0,3	25 x 22
52 x 44	52	44	51,5	49,5	50,0	25	2,10	-0,100	0,090	0,15	0,25	0,3	
55 x 46	55	46	54,5	52,5	53,0	26	2,10	-0,100	0,090	0,15	0,25	0,3	
58 x 48	58	48	57,5	55,5	56,0	27	2,20	-0,100	0,090	0,15	0,25	0,3	
60 x 50	60	50	59,5	57,5	58,0	28	2,20	-0,100	0,090	0,15	0,25	0,3	25 x 22
63 x 52	63	52	62,5	60,5	61,0	29	2,30	-0,100	0,090	0,15	0,25	0,3	
65 x 54	65	54	64,5	62,5	63,0	30	2,30	-0,100	0,090	0,15	0,25	0,3	
68 x 56	68	56	67,5	65,5	66,0	31	2,40	-0,100	0,090	0,15	0,25	0,3	
70 x 58	70	58	69,5	67,5	68,0	32	2,40	-0,100	0,090	0,15	0,25	0,3	25 x 22
72 x 60	72	60	71,5	69,5	70,0	33	2,50	-0,100	0,090	0,15	0,25	0,3	
75 x 62	75	62	74,5	72,5	73,0	34	2,50	-0,100	0,090	0,15	0,25	0,3	
78 x 64	78	64	77,5	75,5	76,0	35	2,60	-0,100	0,090	0,15	0,25	0,3	
80 x 66	80	66	79,5	77,5	78,0	36	2,60	-0,100	0,090	0,15	0,25	0,3	25 x 22
82 x 68	82	68	81,5	79,5	80,0	37	2,70	-0,100	0,090	0,15	0,25	0,3	
85 x 70	85	70	84,5	82,5	83,0	38	2,70	-0,100	0,090	0,15	0,25	0,3	
88 x 72	88	72	87,5	85,5	86,0	39	2,80	-0,100	0,090	0,15	0,25	0,3	
90 x 74	90	74	89,5	87,5	88,0	40	2,80	-0,100	0,090	0,15	0,25	0,3	25 x 22
92 x 76	92	76	91,5	89,5	90,0	41	2,90	-0,100	0,090	0,15	0,25	0,3	
95 x 78	95	78	94,5	92,5	93,0	42	2,90	-0,100	0,090	0,15	0,25	0,3	
98 x 80	98	80	97,5	95,5	96,0	43	3,00	-0,100	0,090	0,15	0,25	0,3	
100 x 82	100	82	99,5	97,5	98,0	44	3,00	-0,100	0,090	0,15	0,25	0,3	

1) Tabellenfeld H 14 bei Herstellung aus Schmelzmetall  
2) Bezogen auf Profilabweichung  
3) Der Fraß mit dem jeweils angegebenen Bezugprofil kann für die Herstellung aller Profile der betreffenden Modulgruppe verwendet werden.

Erläuterungen Seite 2

Ausschuß Keilwellen-Verbindungen im Deutschen Normenausschuß (DNA)

Fehler Ausgabes 12.10

Andreas Mann 1973  
Hinweis: Nicht für Neukonstruktionen!  
Erläuterungen über die Abweichungsgrenzen und  
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Nachdruck, auch auszugsweise, nur mit Genehmigung des Deutschen Normenausschußes Berlin 10, Germany

# Din 5482 Tabelle

**Tao Wei**



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## **Table of Contents Din 5482 Tabelle**

1. Understanding the eBook Din 5482 Tabelle
  - The Rise of Digital Reading Din 5482 Tabelle
  - Advantages of eBooks Over Traditional Books
2. Identifying Din 5482 Tabelle
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Din 5482 Tabelle
  - User-Friendly Interface
4. Exploring eBook Recommendations from Din 5482 Tabelle
  - Personalized Recommendations
  - Din 5482 Tabelle User Reviews and Ratings
  - Din 5482 Tabelle and Bestseller Lists
5. Accessing Din 5482 Tabelle Free and Paid eBooks
  - Din 5482 Tabelle Public Domain eBooks

- Din 5482 Tabelle eBook Subscription Services
- Din 5482 Tabelle Budget-Friendly Options
- 6. Navigating Din 5482 Tabelle eBook Formats
  - ePub, PDF, MOBI, and More
  - Din 5482 Tabelle Compatibility with Devices
  - Din 5482 Tabelle Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Din 5482 Tabelle
  - Highlighting and Note-Taking Din 5482 Tabelle
  - Interactive Elements Din 5482 Tabelle
- 8. Staying Engaged with Din 5482 Tabelle
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Din 5482 Tabelle
- 9. Balancing eBooks and Physical Books Din 5482 Tabelle
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Din 5482 Tabelle
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Din 5482 Tabelle
  - Setting Reading Goals Din 5482 Tabelle
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Din 5482 Tabelle
  - Fact-Checking eBook Content of Din 5482 Tabelle
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks

## 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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apr 25 2016 it varies from kid to kid meal to meal yes it must be banned because junk food are fried by unhealthy oil that give the sandwich a long life and most of our society are fat and overweight because of these junk food no schools should not ban junk food i say no because think about the kids who love junk food

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apr 25 2022 we need governments to stop junk food companies from advertising to young people and we need their help to replace junk food restaurants with more healthy options researchers can focus on education and health promotion around healthy food options and can work with young people to develop solutions

**junk food should be banned debatewise** - Sep 19 2023

junk food should be banned many children in america eat large amounts of junk food and this can cause health problems in fact junk food is even sold in the vending machines of many schools this debate is about the good and bad points for how junk food should be banned

**should junk food be banned group discussion ideas** - Jul 17 2023

mar 18 2021 no junk food should not be banned banning junk food is against the right to choice of food if we eat junk food in limited quantities it won't be much problem health problems arise when we take too much junk food so junk food itself is not the problem but limiting the intake is the key

[junk food effects types of junk food junk food and schools](#) - Nov 09 2022

there have been constant debates on this topic from past few years that whether the junk food should be banned in schools or not and there have been arguments from both the sides in favour as well as from those against banning fast food in schools

**junk food should be banned createdebate** - Jun 04 2022

jan 28 2017 junk food should be banned junk foods should be taken out of school lunch menus because they affect your body and mind in negative ways junk food is a major cause of childhood obesity 32 of youth are overweight and nearly 74 are unfit

**why should all the junk foods should be banned createdebate** - Apr 02 2022

debate about why should all the junk foods should be banned we shouldn't or we should

**should we ban junk food in schools we asked five experts** - May 15 2023

feb 18 2020 five experts want to write an article and join a growing community of more than 172 200 academics and researchers from 4 766 institutions register now we asked five experts if there

*pros and cons should junk food be banned or allowed in schools* - Aug 18 2023

aug 20 2019 5 reasons junk food should be banned in school cons 1 junk food leads to obesity junk foods usually have a high level of salt fat calories and sugar and offer limited nutritional value consumption of unhealthy foods on a regular basis leads to obesity the amounts of fats and sugar in junk are alarmingly high

[should junk food be banned in schools createdebate](#) - Jan 31 2022

should junk food be banned in schools students have been getting more obese over the years if schools want to follow through with their health programs they should get the kids to eat healthier and not just exercise more i think it should be banned

**18 banning junk food in schools pros and cons connectus** - Sep 07 2022

mar 24 2019 junk foods are easier to manage when they are allowed as part of the school policy schools do have the ability to ban the presence of junk food on their grounds parents can limit the access that children have to these items at home

*should junk food be banned createdebate* - Mar 13 2023

junk food addiction is a worldwide issue that concerns every society some agree that junk food should be banned because of its disadvantages such as obesity heartache diabetes and further damages in the future on the other hand others disagree that junk food should be banned due to its advantages which are that junk food is easy to make and

**should you be banned from buying junk food scholastic** - Apr 14 2023

feb 1 2021 the goal of these bans is to improve kids health research shows that eating too much junk food can lead to obesity that s the condition of being severely overweight people with obesity are at higher risk for health problems such as heart disease and type 2 diabetes but some people argue that a ban on buying junk food won t do very

government wants to ban all junk food ads online bbc newsround - Aug 06 2022

nov 11 2020 the uk government has revealed a plan to ban all junk food adverts online the ban would affect food products that are high in fat salt and sugar in an attempt to solve health problems caused by