

ISO 10816-3

Velocity measurements can be categorized as follows:

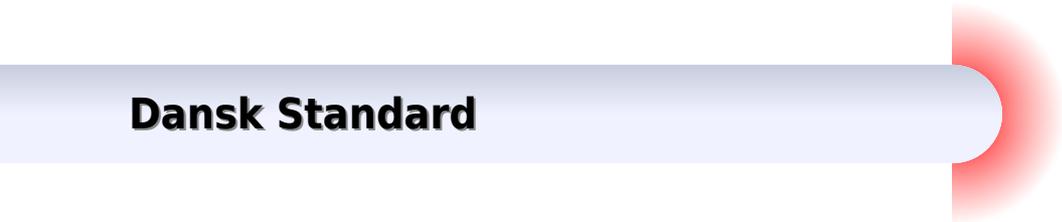
- Class I** machines may be separated driver and driven or coupled units comprising operating machinery up to approximately 15kW (approx 20hp).
- Class II** machinery (electrical motors 15kW (20hp) to 75kW (100hp), without special foundations, or rigidly mounted engines or machines up to 300kW (400hp) mounted on special foundations).
- Class III** machines are large prime movers and other large machinery with large rotating assemblies mounted on rigid or heavy foundations which are reasonably stiff in the direction of vibration.
- Class IV** includes large prime movers and other large machinery with large rotating assemblies mounted on foundations which are relatively soft in the direction of the measured vibration (i.e., turbine generators and gas turbines greater than 16MW (approx. 13500hp) output).

Related typical zone boundary limits are outlined as follows:

Velocity Severity		Velocity Range Limits and Machine Classes			
		Equipos pequenas asta 15 KW		75 KW A 500 KW o asta 300 kw con fundacion especial	
mm/s RMS	m/s Peak	Small Machines Class I	Medium Machines Class II	Large Machines Rigid Supports Class III	Less Rigid supports Class IV
0.28	0.02	Good	Good	Good	Good
0.45	0.03				
0.71	0.04	Satisfactory	Satisfactory	Satisfactory	Good
1.12	0.06				
1.80	0.10	Unsatisfactory (Alert)	Unsatisfactory (Alert)	Satisfactory	Satisfactory
2.80	0.25				
4.50	0.40	Unacceptable (Danger)	Unacceptable (Danger)	Unsatisfactory (Alert)	Unsatisfactory (Alert)
7.10	0.63				
11.20	1.00	Unacceptable (Danger)	Unacceptable (Danger)	Unacceptable (Danger)	Unacceptable (Danger)
18.00	1.60				
28.00	2.50				
45.00	3.50				

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DS/ISO 10816-1 Dansk Standard, 1996

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