

Chapter 12

Horizontal Directional Drilling

Introduction

The Horizontal Directional Drilling (HDD) industry has experienced so much growth in the past two decades that HDD has become commonplace as a method of installation. One source reported that the number of units in use increased by more than a hundred-fold in the decade following 1984. This growth has been driven by the benefits offered to utility owners (such as the elimination of traffic disruption and minimal surface damage) and by the ingenuity of contractors in developing this technology. To date, HDD pipe engineering has focused on installation techniques, and rightfully so. In many cases, the pipe experiences its maximum lifetime loads during the pullback operation.

The purpose of this chapter is to acquaint the reader with some of the important considerations in selecting the proper PE pipe. Proper selection of pipe involves consideration not only of installation design factors such as pullback force limits and collapse resistance, but also of the long-term performance of the pipe once installed in the bore-hole. The information herein is not all-inclusive; there may be parameters not discussed that will have significant bearing on the proper engineering of an application and the pipe selection. For specific projects, the reader is advised to consult with a qualified engineer to evaluate the project and prepare a specification including recommendations for design and installation and for pipe selection. The reader may find additional design and installation information in ASTM F1962, "Standard Guide for Use of Maxi-Horizontal Directional Drilling for Placement of PE Pipe or Conduit Under Obstacles, Including River Crossings," and in the ASCE Manual of Practice 108, "Pipeline Design for Installation by Directional Drilling."

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