

Zahnradprofile und Zahnwellenprofile mit Evolventenflanken Maße

DIN 5482 Blatt 1

Involute splines: dimensions

JALABLE POUR DANFESS

Nicht für Neukonstruktionen!

Zahnrad- und Zahnwellenprofile nach dieser Norm gelten nur noch für Ersatzbestellungen. Für Neukonstruktionen sind Zahnradverbindungen nach DIN 5480 zu verwenden. Mit Rücksicht auf vorhandene Werkzeuge bleibt die vorliegende Norm bis auf weiteres bestehen (siehe Erläuterungen, letzter Absatz).

A Zahnradprofil

Maße in mm
Eingriffswinkel 30°

B Zahnwellenprofil



Zulässige Abweichung für Zahnflankenweite f_{α} : H 10

Zulässige Abweichung für Bogenhalsdicke r_{α} nach DIN 5482 Blatt 3

Bezeichnung eines Zahnradprofils A von Nennmaßen 25 x 22:

Zahnradprofil A 25 x 22 DIN 5482

Bezeichnung eines Zahnwellenprofils B von Nennmaßen 25 x 22:

Zahnwellenprofil B 25 x 22 DIN 5482

Nennmaße des Profils	d_p (1)	d_p (2)	d_p (3)	d_p (4)	d_p (5)	Zahnzahl z	Modul m	Profilabweichung (%)	$r_{\alpha} = r_{\beta}$ (Nennmaß)	r_{α} max.	r_{β} max.	α	Bezugprofil β
15 x 12	15	12	14,5	11,5	12,8	8	1,50	-0,100	2,000	0,15	0,25	0,3	25 x 22
17 x 14	17	14	16,5	13,5	14,4	9	1,75	-0,100	2,321	0,15	0,25	0,3	
19 x 15	19	15	17,5	14,5	16,0	10	1,90	-0,100	2,675	0,15	0,25	0,3	
20 x 17	20	17	18,5	15,5	17,0	12	1,60	-0,100	2,382	0,15	0,25	0,3	
22 x 18	22	18	21,5	18,5	20,0	13	1,75	-0,100	2,513	0,15	0,25	0,3	
25 x 20	25	20	24,5	21,5	23,0	14	1,75	-0,100	2,513	0,15	0,25	0,3	
28 x 22	28	22	27,5	24,5	26,0	15	1,90	-0,100	2,828	0,15	0,25	0,3	
32 x 25	32	25	31,5	28,5	30,0	16	2,00	-0,100	3,142	0,15	0,25	0,3	
35 x 28	35	28	34,5	31,5	33,0	17	2,05	-0,100	3,298	0,15	0,25	0,3	
35 x 31	35	31	34,5	30,5	31,0	18	1,95	-0,100	3,130	0,15	0,25	0,3	
38 x 34	38	34	37,5	33,5	34,0	19	2,00	-0,100	3,200	0,15	0,25	0,3	
40 x 36	40	36	39,5	35,5	36,0	20	2,00	-0,100	3,200	0,15	0,25	0,3	
42 x 38	42	38	41,5	37,5	38,0	21	2,00	-0,100	3,200	0,15	0,25	0,3	
45 x 41	45	41	44,5	40,5	41,0	22	2,05	-0,100	3,323	0,15	0,25	0,4	
48 x 44	48	44	47,5	43,5	44,0	23	2,10	-0,100	3,450	0,15	0,25	0,4	
50 x 45	50	45	49,5	45,5	46,0	24	2,08	-0,100	3,433	0,15	0,25	0,4	
55 x 47	55	47	53,5	49,5	50,0	25	2,20	-0,100	3,675	0,15	0,25	0,4	
55 x 50	55	50	54,5	49,5	50,0	26	2,10	-0,100	3,484	0,15	0,25	0,4	
58 x 53	58	53	57,5	53,5	54,0	27	2,15	-0,100	3,741	0,15	0,25	0,4	
60 x 55	60	55	59,5	55,5	56,0	28	2,15	-0,100	3,741	0,15	0,25	0,4	
63 x 57	63	57	63,5	59,5	60,0	29	2,18	-0,100	3,850	0,15	0,25	0,4	
65 x 60	65	60	64,5	60,5	61,0	30	2,17	-0,100	3,817	0,15	0,25	0,4	
68 x 62	68	62	67,5	63,5	64,0	31	2,20	-0,100	3,959	0,15	0,25	0,4	
70 x 64	70	64	69,5	65,5	66,0	32	2,10	-0,100	3,701	0,15	0,25	0,4	
72 x 66	72	66	71,5	67,5	68,0	33	2,18	-0,100	3,850	0,15	0,25	0,4	
75 x 69	75	69	74,5	70,5	71,0	34	2,20	-0,100	3,962	0,15	0,25	0,4	
78 x 72	78	72	77,5	73,5	74,0	35	2,25	-0,100	4,102	0,15	0,25	0,4	
80 x 74	80	74	79,5	75,5	76,0	36	2,22	-0,100	4,055	0,15	0,25	0,4	
82 x 76	82	76	81,5	77,5	78,0	37	2,25	-0,100	4,154	0,15	0,25	0,4	
85 x 79	85	79	84,5	80,5	81,0	38	2,25	-0,100	4,154	0,15	0,25	0,4	
88 x 82	88	82	87,5	83,5	84,0	39	2,25	-0,100	4,253	0,15	0,25	0,4	
90 x 84	90	84	89,5	85,5	86,0	40	2,25	-0,100	4,253	0,15	0,25	0,4	
92 x 86	92	86	91,5	87,5	88,0	41	2,25	-0,100	4,352	0,15	0,25	0,4	
95 x 89	95	89	94,5	90,5	91,0	42	2,25	-0,100	4,451	0,15	0,25	0,4	
98 x 92	98	92	97,5	93,5	94,0	43	2,25	-0,100	4,550	0,15	0,25	0,4	
100 x 94	100	94	99,5	95,5	96,0	44	2,25	-0,100	4,649	0,15	0,25	0,4	

1) Tabellenfeld H 14 bei Herstellung aus Schmelzmetall
 2) Bezogen auf Profilabweichung
 3) Der Fraß mit dem jeweils angegebenen Bezugprofil kann für die Herstellung aller Profile der betreffenden Modulgruppe verwendet werden.

Erläuterungen Seite 2

Ausschuß Keilwellen-Verbindungen im Deutschen Normenausschuß (DNA)

Fehler Ausgabes 12.10

Nachdruck, auch auszugsweise, nur mit Genehmigung des Deutschen Normenausschußes Berlin 10, Germany

Ausgabe März 1973
Hinweis: Nicht für Neukonstruktionen!
Erläuterungen über die Abweichungsgrenzen und
Toleranzen sind im Normenheft zu finden. Tragt beachtet!

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RM Cervero



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