

HOW TO APPLY GENERAL TOLERANCE

STANDARD TOLERANCE GRADES ISO 286-1																						
St. No	BASIC SIZE (mm)		IT1	IT2	IT3	IT4	IT5	IT6	IT7	IT8	IT9	IT10	IT11	IT12	IT13	IT14	IT15	IT16	IT17	IT18	TOLERANCE	
	ABOVE	UP TO	MICROMETERS (µm)										MILLIMETERS (mm)									
			0.01	0.02	0.03	0.04	0.05	0.06	0.07	0.08	0.09	0.10	0.15	0.20	0.30	0.40	0.50	0.60	0.70	0.80		
1	-	3	0.012	0.015	0.018	0.022	0.027	0.033	0.040	0.048	0.058	0.070	0.085	0.100	0.120	0.150	0.180	0.220	0.270	0.330	0.400	ORANGE LIGHT
2	3	6	0.015	0.018	0.022	0.027	0.033	0.040	0.048	0.058	0.070	0.085	0.100	0.120	0.150	0.180	0.220	0.270	0.330	0.400	ORANGE LIGHT	
3	6	10	0.018	0.022	0.027	0.033	0.040	0.048	0.058	0.070	0.085	0.100	0.120	0.150	0.180	0.220	0.270	0.330	0.400	0.500	PURPLE LIGHT	
4	10	18	0.022	0.027	0.033	0.040	0.048	0.058	0.070	0.085	0.100	0.120	0.150	0.180	0.220	0.270	0.330	0.400	0.500	0.600	ORANGE GREEN	
5	18	30	0.027	0.033	0.040	0.048	0.058	0.070	0.085	0.100	0.120	0.150	0.180	0.220	0.270	0.330	0.400	0.500	0.600	0.750	ORANGE LIGHT	
6	30	60	0.033	0.040	0.048	0.058	0.070	0.085	0.100	0.120	0.150	0.180	0.220	0.270	0.330	0.400	0.500	0.600	0.750	0.900	ORANGE LIGHT	
7	60	90	0.040	0.048	0.058	0.070	0.085	0.100	0.120	0.150	0.180	0.220	0.270	0.330	0.400	0.500	0.600	0.750	0.900	1.100	DARK BLUE	
8	90	120	0.048	0.058	0.070	0.085	0.100	0.120	0.150	0.180	0.220	0.270	0.330	0.400	0.500	0.600	0.750	0.900	1.100	1.400	DARK BLUE	
9	120	180	0.058	0.070	0.085	0.100	0.120	0.150	0.180	0.220	0.270	0.330	0.400	0.500	0.600	0.750	0.900	1.100	1.400	1.800	ORANGE LIGHT	
10	180	260	0.070	0.085	0.100	0.120	0.150	0.180	0.220	0.270	0.330	0.400	0.500	0.600	0.750	0.900	1.100	1.400	1.800	2.500	ORANGE LIGHT	
11	260	315	0.085	0.100	0.120	0.150	0.180	0.220	0.270	0.330	0.400	0.500	0.600	0.750	0.900	1.100	1.400	1.800	2.500	3.200	PURPLE LIGHT	
12	315	400	0.100	0.120	0.150	0.180	0.220	0.270	0.330	0.400	0.500	0.600	0.750	0.900	1.100	1.400	1.800	2.500	3.200	4.000	ORANGE GREEN	
13	400	500	0.120	0.150	0.180	0.220	0.270	0.330	0.400	0.500	0.600	0.750	0.900	1.100	1.400	1.800	2.500	3.200	4.000	5.000	ORANGE LIGHT	
14	500	630	0.150	0.180	0.220	0.270	0.330	0.400	0.500	0.600	0.750	0.900	1.100	1.400	1.800	2.500	3.200	4.000	5.000	6.300	ORANGE LIGHT	
15	630	800	0.180	0.220	0.270	0.330	0.400	0.500	0.600	0.750	0.900	1.100	1.400	1.800	2.500	3.200	4.000	5.000	6.300	8.000	DARK BLUE	
16	800	1000	0.220	0.270	0.330	0.400	0.500	0.600	0.750	0.900	1.100	1.400	1.800	2.500	3.200	4.000	5.000	6.300	8.000	10.000	DARK BLUE	
17	1000	1250	0.270	0.330	0.400	0.500	0.600	0.750	0.900	1.100	1.400	1.800	2.500	3.200	4.000	5.000	6.300	8.000	10.000	12.500	ORANGE LIGHT	
18	1250	1600	0.330	0.400	0.500	0.600	0.750	0.900	1.100	1.400	1.800	2.500	3.200	4.000	5.000	6.300	8.000	10.000	12.500	16.000	ORANGE LIGHT	
19	1600	2000	0.400	0.500	0.600	0.750	0.900	1.100	1.400	1.800	2.500	3.200	4.000	5.000	6.300	8.000	10.000	12.500	16.000	20.000	PURPLE LIGHT	
20	2000	2500	0.500	0.600	0.750	0.900	1.100	1.400	1.800	2.500	3.200	4.000	5.000	6.300	8.000	10.000	12.500	16.000	20.000	25.000	ORANGE GREEN	
21	2500	3150	0.600	0.750	0.900	1.100	1.400	1.800	2.500	3.200	4.000	5.000	6.300	8.000	10.000	12.500	16.000	20.000	25.000	31.500	ORANGE LIGHT	

TO CHOOSE IT GRADE FOR MANUFACTURING AND MAJOR STEPS TO BE FOLLOWED IN ISO 286-1 STANDARD CHART EXPLAINED WITH EXAMPLES

Standard Engineering Tolerance Chart

Kathleen Armour



Standard Engineering Tolerance Chart:

Standard Engineering Tolerance Chart Book Review: Unveiling the Magic of Language

In a digital era where connections and knowledge reign supreme, the enchanting power of language has become much more apparent than ever. Its capability to stir emotions, provoke thought, and instigate transformation is truly remarkable. This extraordinary book, aptly titled "**Standard Engineering Tolerance Chart**," written by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound effect on our existence. Throughout this critique, we will delve into the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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