RUN | TOOLPATH | OFFSETS | TOOLS | CONFIGURATION | DIAGNOSTICS | CAM | HELP

MACHINE COORDS | ZERO ALL

X 8.6200
Y 8.2050
Z -2.0000
A 0.0000
B 0.0000
C 0.0000

HOME ALL

OFFLINE MODE

F_{SET} 900.0 | F_{ACT} 900.0 | − | 100% | +
S_{SET} 5000.0 | S_{ACT} 0.0 | − | 100% | +

CYCLE START

G54 | G55 | G56 | GOTO ZERO
G57 | G58 | G59 | P_1 | P_2 | P_3

LOAD FILE | EDIT FILE | REWIND FILE | CLOSE FILE

SINGLE LINE

MDI | ACTIVE G1|G90

FEED HOLD

ACTUAL LINE
70 | RUN FROM HERE | DWELL TIME: 0

Cycle start.
Cycle stop.
Cycle start.
Cycle start.

TOOL: 0

00:00:47 | Zero

CYCLE STOP

OVERRIDE LIMITS

RESET

N340 G1Y17.507F900.
N340 G2X17.25Y16.707I-0.8J0.F1350.
N360 G1X13.25F900.
N366 G3X11.05Y14.507I0.J-2.2F660.
N360 G1Y14.007F900.
N366 G3X13.25Y11.807I2.2J0.F660.
N370 G1X25.355F900.
N376 G2X25.355Y8.207I2.145J-1.8F1260.
N380 G1X7.875F900.
N386 G2X4.866Y9.686I0.J3.8F1140.
N390 G1X-0.009Y16.007F900.
N396 G2X-0.8Y18.328I3.009J2.321F1140.
N400 G1Y48.007F900.
N406 G2X0.Y48.807I0.8J0.F1350.
N410 G1X10.0F900.
N416 G2X10.8Y48.007I0.J-0.8F1350.
N420 G1Y38.807F900.

Profile:Default

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Pezhingattil Radhakrishnan

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CNC Control Setup for Milling and Turning Peter Smid,2010 This unique reference features nearly all of the activities a typical CNC operator performs on a daily basis Starting with overall descriptions and in depth explanations of various features it goes much further and is sure to be a valuable resource for anyone involved in CNC   7 Easy Steps to CNC Programming . . . Book II David S. Hayden,2003 7 Easy Steps to CNC Programming Book II Beyond the Beginning is the second book in a series of introductory books on CNC Programming This book picks up where Easy Steps to CNC Programming A Beginner s Guide leaves off This books has a Frequently Asked Questions sections advanced information on Coordinates systems NURBS how to select a CAM system How to hire programmers etc   **Computer Numerical Control Simplified** Stephen F. Krar,Arthur Gill,Peter Smid,2001 This textbook covers the basics of CNC introducing key terms and explaining the codes It uses Fanuc compatible programming in examples and provides CAD CAM lathe and mill program examples accompanied by computer screen displays Included is a CAD CAM software program for designing parts generating machine codes and simulating the tool path to check for programming errors An illustrated glossary is also included Annotation copyrighted by Book News Inc Portland OR   *CNC Programming Handbook* Peter Smid,2008 This latest edition of a popular reference contains a fully functional shareware version of CNC toolpath simulator editor NCPlott on the CD ROM a detailed section on CNC lathes with live tooling image files of many actual parts the latest Fanuc and related control systems and much more   *Cad/CAM Applications - Cnc Milling* Pavel Ikonomov,2020-05-15 This book is created to help users of various 3D CAD CAM software and CNC machines to create programs for CNC milling machines Major topics are programming of CNC machines using standard G and M code command Each command is explained in detail and presented with complete CNC program examples and detailed subsequent figures for each step that helps reduce possible misinterpretations Tutorials for CNC programming and verification with MASTERCAM and Inventor CAM covers all major steps of each CAD CAM software usage An effort was made to explain command programming sequence and requirements while keeping the description to the minimum   *Programming of Computer Numerically Controlled Machines* Kenneth W. Evans,John Polywka,Stanley Gabrel,2001 Provides descriptions of many operation and programming functions and their practical application to turning and milling machines End of chapter study questions make the book suitable for use as a textbook The second edition adds two chapters on CAD CAM and conversational programming Annotation c Book News Inc Portland OR booknews com   **Computer Aided Manufacturing** C. Elanchezhian,G. Shanmuga Sundar,2007

Application of CNC Simulator for CNC Machining Via CAD/CAM Software Muhammad Azraie Ahmat Zaki,2016

The CNC Workshop Frank Nanfara,Tony Uccello,Derek Murphy,1999 This package covers the basics of CNC programming including step by step coverage of machining processes fundamentals of CNC and basic CNC programming concepts It can be used as a stand alone package in a hands on CNC course or can be used as a supplement in a

comprehensive manufacturing process or numerical controls course The book and CD package is an excellent instruction tool for CNC programming and many of the animations and videoclips can be used for classroom presentation Features This is the only CNC educational package with simulation software that can replace or supplement actual machining experience Students can learn basic part programming without actually using a CNC mill or lathe The simulation software features interactive editing of part programs The part shape is constantly updated as each new line of CNC code is added or changed The flexible workbook and CD format allows students to read from the workbook view on screen content or listen to audio clips depending on their learning styles and needs This package covers the basics of CNC programming with step by step coverage of machining processes an introduction to CAD CAM and an overview of Edg **The CNC Workbook** Frank Nanfara,Tony Uccello,Derek Murphy,1995 The CNC Workbook the only CNC related text with simulation software is a flexible unique package where the programming code that is learned and generated by the student can either be sent to an actual machine or to the simulation software It is an excellent simulation and animation tool for milling and turning which can be used to test existing programs or write and edit new ones This book covers the basics of Computer Numerical Control programming including step by step coverage of machining proceses fundamentals of CNC and basic CNC programming concepts It can be used as a stand alone text in a hands on CNC course or can be used as a supplement in a comprehensive manufacturing process or numerical controls course The book and software package is an excellent instruction tool for CNC programming Highlights The only CNC related text with simulation software that can replace or supplement actual machining experience Students can learn basic part programming without actually using a CNC Mill and Lathe The simulation software features interactive editing of part programs The part shape is constantly updated as each new line of CNC code is added or changed Covers the basics of CNC programming with step by step coverage of machining processes an introductory chapter on CAD CAM and an overview of MasterCAM Contains a review of machining terms and procedures many exercises and programming examples and appendices with speeds and feeds and answers to exercises Hardware Requirements 8086 80286 or higher personal computer DOS 3 0 or higher EGA or VGA graphics Minimum 1 MB hard drive diskspace 640K memory 2 or 3 button mouse 3 5 high density floppy disk drive **The CNC Workshop** Frank Nanfara,Tony Uccello,Derek Murphy,2001-05-01 The CNC Workshop the only CNC related book with simulation software is a flexible unique package where the programming code that is learned and generated by the reader can either be sent to an actual machine or to the simulation software It is an excellent simulation and animation tool for milling and turning which can be used to test existing programs or write and edit new ones This book covers the basics of Computer Numerical Control programming including step by step coverage of machining processes fundamentals of CNC and basic CNC programming concepts It can be used as a stand alone book or can be used as a supplement The book and software package is an excellent instruction tool for CNC programming Chapter topics include Introduction to CNC CNC Fundamentals and Vocabulary

Programming Concepts Interactive Simulation Software CNC Milling Turning Introduction to CAD CAM Workbook Exercises

CNC Programming for Machining Kaushik Kumar,Chikesh Ranjan,J. Paulo Davim,2020-02-15 The book is basically written with a view to project Computer Numerical Control Programming CNC Programming for machines This book shows how to write read and understand such programs for modernizating manufacturing machines It includes topics such as different programming codes as well as different CNC machines such as drilling and milling **Computer Numerical Control Machines and Computer Aided Manufacture** Pezhingattil Radhakrishnan,2015 Knowledge of computer programming and electronics is a presumption Primary focus is laid on CNC machine tools Training requirements of technicians and engineers in tools manufacturing are highlighted Use of robots in computer aided manufacture are illustrated The book attempts a detailed coverage of CNC machine tools CNC systems constructional features process planning and programming have been dealt with in detail Knowledge of CNC programming using software packages programmable machine control and computer aided inspection are essential for the effective operation of CNC machines Chapters on economics of manufacturing effective utilization and maintenance will be useful for shop floor personnel The chapter on manufacturing automation is included to introduce concepts of increasing productivity with CNC machines A few chapters on robotics have been included in the book to introduce the reader to the use of robotics in computer aided manufacture Amazon in **Introduction to Computer Numerical Control** James V. Valentino,Joseph Goldenberg,2012-08-01 INTRODUCTION TO COMPUTER NUMERICAL CONTROL 5 e is the industry s most thorough easy to follow and well illustrated introduction to the fundamentals of CNC technology and programming Throughout it relies on illustrations and interactive software to promote learning not lengthy narratives Coverage includes programming linear profiles programming with cutter diameter compensation programming with subprograms CNC lathe programming and more Program patterns are provided with many programs quickly explaining what groups of programming blocks are intended to accomplish This edition contains an all new chapter on wire EDM technology and programming as well as new and updated reference appendices Interactive dynamic displays of machining examples are presented via an full industrial quality machining simulator are now available via a premium website www pearsonhighered com valentino Advanced Computer Aided Manufacturing Applications - Cnc Turning Pavel Ikonomov,2017-10-16 This book is created to help users of various 3D CAM software and CNC machines to create programs for CNC machines Major topics are programming of CNC machines using standard G and M code command Each command is explained in detail and presented with detailed subsequent images for each small step that helps reduce possible misinterpretations An effort was made to explain command programming sequence and requirements while keeping the description to the minimum *CNC Basic Programming Course* Lorenzo Rausa,2021-02-18 This course is aimed at high school students and anyone who is approaching the world of machine tool programming for the first time Teachers and professionals may explore more complex topics in the advanced course

proposed in the book CNC 50 Hour Programming Course The text includes all the basic programming concepts and explains the G code ISO standard functions i e the programming language at the basis of all numerical controls The training and graphic simulation software offers free and unlimited access and faithfully reproduces a real numerical control on the computer The teaching method and the covered topics have been selected to spark the students interest and curiosity in the study of the matter The training course includes chapters and paragraphs both for theoretical and practical instruction Paragraphs on theory contain drawings and diagrams that simplify the understanding of the text The first practical experiences consist in the use of pre drafted programs that give the students the opportunity to familiarize with the numeric control and its potential Later you will learn how to write new programs with difficulty levels that are commensurate to the acquired experience The practical exercises are accompanied by the respective operating procedures that allow the students to learn on their own reducing the need for the teacher s presence Periodical tests are offered in order to help the students and teachers assess progress achieved or to highlight the topics for review The total number of hours necessary for the understanding of the theoretical part and for carrying out the practical exercises will always be specified at the beginning of each chapter The analyzed machines are a three axis lathe X Z C with driven tools and a three axis vertical mill X Y Z All the programs used during the explanation and all the images contained in this book which may be used at home or printed viewed or projected in the classroom may be downloaded from the website cncwebschool com **Computer Numerical Control** Jon Stenerson,Kelly Curran,1996 Computer Numerical Control is a new introduction to the field and covers the operation and programming of the latest equipment It is clearly written and well illustrated for the student or professional operator programmer Some of the many important features include an interesting history of the NC CNC field coverage of both mill and lathe programming presentation of the latest in carbide cutting tools integration of key ISO 9000 and related statistical process control information review of essential math as needed good coverage of turning centers to help the reader understand the machine environment and balanced approach to EDM covers both operation and programming Also enclosed is a disk that simulates machine movement in response to various operating codes **The Networking of NC and CNC Machines to Facilitate the Electronic Transfer of CAD/CAM Data** mark jeffrey Hill,1989

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