

3.2 Allgemeintoleranzen für ebene Stanztelle

Ebene Stanztteile werden ausschließlich aus Flachzeug durch Schneiden (Schiere oder Schneidwerkzeug) hergestellt. Schneidverfahren sind in DIN 5588 definiert.

3.2.1 Allgemeintoleranzen für Längenmaße an ebenen Stanztteilen

Die in Tabelle 1 angegebenen Grenzabmaße gelten für alle Längenmaße einschließlich der Durchmessermaße an ebenen Stanztteilen mit Ausnahme von Rundungshalbmessern, für die in Abschnitt 3.2.2 besondere Festlegungen getroffen werden.

Tabelle 1. Grenzabmaße für Längenmaße an ebenen Stanztteilen außer Rundungshalbmessern

Nennmaßbereich			Genauigkeitsgrad	Grenzabmaße für Dickenbereich				
				von 0,1 bis 1	über 1 bis 3	über 3 bis 6	über 6 bis 90	über 10
von 1 bis 6	f		± 0,05	± 0,08	± 0,1	± 0,2	± 0,4	
	m		± 0,1	± 0,15	± 0,2	± 0,3	± 0,4	
	g		± 0,2	± 0,3	± 0,4	± 0,6	± 0,8	
	sg		± 0,5	± 0,5	± 0,8	± 1,2	± 1,5	
über 6 bis 10	f		± 0,08	± 0,1	± 0,15	± 0,2	± 0,4	
	m		± 0,15	± 0,2	± 0,25	± 0,4	± 0,4	
	g		± 0,3	± 0,4	± 0,5	± 0,8	± 0,8	
	sg		± 0,8	± 1	± 1	± 1,5	± 1,5	
über 10 bis 25	f		± 0,1	± 0,1	± 0,15	± 0,2	± 0,4	
	m		± 0,2	± 0,25	± 0,3	± 0,4	± 0,6	
	g		± 0,4	± 0,5	± 0,6	± 0,8	± 1	
	sg		± 1	± 1	± 1,5	± 1,5	± 2	
über 25 bis 63	f		± 0,1	± 0,15	± 0,2	± 0,3	± 0,4	
	m		± 0,25	± 0,3	± 0,4	± 0,5	± 0,6	
	g		± 0,5	± 0,6	± 0,8	± 1	± 1,2	
	sg		± 1	± 1	± 1,5	± 2	± 3	
über 63 bis 160	f		± 0,15	± 0,15	± 0,2	± 0,3	± 0,4	
	m		± 0,3	± 0,4	± 0,5	± 0,6	± 0,8	
	g		± 0,6	± 0,8	± 1	± 1,2	± 1,6	
	sg		± 1,5	± 1,5	± 2	± 3	± 3	
über 160 bis 400	f		± 0,2	± 0,3	± 0,3	± 0,4	± 0,5	
	m		± 0,5	± 0,6	± 0,6	± 0,8	± 1,0	
	g		± 1	± 1,2	± 1,2	± 1,6	± 2	
	sg		± 1,5	± 2	± 2,5	± 3	± 3	
über 400 bis 1000	f		± 0,4	± 0,4	± 0,5	± 0,5	± 0,8	
	m		± 0,8	± 0,8	± 1	± 1	± 1,5	
	g		± 1,6	± 1,6	± 2	± 2	± 3	
	sg		± 2,5	± 2,5	± 3	± 4	± 4	
über 1000 bis 6300	f		± 0,8	± 0,8	± 0,8	± 1	± 1	
	m		± 1,2	± 1,5	± 1,5	± 2	± 2	
	g		± 2,5	± 2,5	± 3	± 4	± 4	
	sg		± 4	± 4	± 4	± 4	± 4	

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Emilie Sanchez



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Toleranzdesign im Maschinen- und Fahrzeugbau Bernd Klein, 2014-12-17 Die globalisierte Fertigung beruht auf einer eindeutigen Produktbeschreibung Fertigungsunterlagen müssen überall gelesen und gleich interpretiert werden Das Normenwerk hat hierzu das Konzept der Geometrischen Produktspezifizierung GPS geschaffen Die GPS Regeln geben vor wie Bauteile dimensionell geometrisch und oberflächentechnologisch zu beschreiben sind Hierzu wurden eine Vielzahl von Normen und Kurzzeichen geschaffen die ein Konstrukteur als spezielles Wissen beherrschen und als Beschreibungssprache erlernen muss Dieses Buch stellt das Tolerierungssystem im Zusammenhang dar leistet Hilfestellung bei der Interpretation wesentlicher Normen und der Nutzung von Tolerierungsprinzipien und zeigt die Anwendung anhand von konkreten Beispielen so dass die gewünschte Bauteilfunktionalität letztlich auch gewährleistet ist Durch die Darlegung des DIN ISO und des ASME Konzeptes auch in der CAD Konstruktion ist das Buch inhaltlich hoch aktuell Maschinenelemente 1 Gustav Niemann, Hans Winter, Bernd-Robert Höhn, Karsten Stahl, 2019-09-23 In ihrem Buch Maschinenelemente Band 1 Konstruktion und Berechnung von Verbindungen Lagern Wellen bieten die Autoren Niemann Winter Höhn und Stahl einen optimalen Gesamtüberblick sowie umfassende Detailinformation zu allen relevanten Themen auf dem Gebiet der Maschinenelemente Arbeitsmethoden in der Maschinenkonstruktion Gestaltung und Formgebung Praktische Festigkeitsberechnung Leichtbau Werkstoffe Wärmebehandlung und Oberflächenbehandlung Allgemeines über Normen Toleranzen Passungen und Oberflächen Schweißverbindungen Löt- und kombinierte Maschinenverbindungen Nietverbindungen sowie Durchsetzflüge und Blechformverbindungen Schraubenverbindungen und Gewinde Stift- und Bolzenverbindungen Elastische Federn Wellenpaarungen Maschinenlager Wellenlager und Gleitlager Schmierung Schmierstoffe Reibung Verschleiß und Korrosion Achsen und Wellen in Maschinen Welle-Nabe Verbindungen Dichtverbindungen Das Maschinenelemente Buch eignet sich dank seines klaren Aufbaus zahlreichen anschaulichen Beispielen zu allen Berechnungen sowie einer umfangreichen Literaturliste optimal als Lehrbuch für Studenten aus dem Bereich Maschinenbau als Arbeitsbuch für Konstrukteure und Entwickler Es gilt heute als Standardwerk und echter Klassiker für das Fach Maschinenelemente Entdecken Sie das Lehrbuch Maschinenbau hier in 5 bearbeiteter und aktualisierter Auflage Alle Kapitel der 5 bearbeiteten Auflage des dreibändigen Werks Maschinenelemente wurden auf den neuesten Stand der Technik gebracht Im Zuge der Bearbeitung des Maschinenelemente Buchs haben die Autoren ebenfalls zahlreiche Gleichungen Diagramme und Beispielrechnungen korrigiert Somit ist sichergestellt dass Ingenieure und Mechaniker damit in der Praxis stets verlässliche Berechnungen durchführen können Darüber hinaus veranschaulichen rund 758 Abbildungen den Inhalt optimal Hierdurch fungiert das Lehrbuch Maschinenelemente ebenfalls als wertvolles Nachschlagewerk für Konstrukteure **Toleranzmanagement im Maschinen- und Fahrzeugbau** Bernd Klein, 2012-09-05 Haben die Konstrukteure früher mit Worten auf der Zeichnung vermerkt was zur Herstellung relevant war so müssen heute Fertigungsanmerkungen weltweit verständlich sein Die Inhalte der hierfür geschaffenen DIN EN

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