

# Typical shotcrete mix design parameters

Process	$f_c$ MPa (psi)	Cement content min.		Water/binder max.	Stone content by weight min. 2,5-10 mm (1/8-3/8")  (%)	Air content  (%)	Slump  mm (in.)	Synthetic fibers content min.  $kg/m^3$ (lb/yc <sup>3</sup> )	Air void spacing $\mu m$ (10 <sup>-4</sup> in.)
		Type GUb-SF [1]	Type HE [2]						
Dry-Mix	35 (5076)	450 (760)	460 (775)	~0.40	10	3.5 – 7.0	N/A	0.9 (1.5)	300 (118)
Wet-Mix	35 (5076)	410 (690)	N/A	0.40	25	10 – 15 [3]	100 ± 30 (4 ± 1)	0.9 (1.5)	230 (90)

[1] Hydraulic cement composed of GUb-SF, GUb-F/SF ou GUb-S/SF

[2] Used overhead only

[3] Before pumping



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# Understanding Wet Mix Shotcrete Mix Design

**BM King**



## **Understanding Wet Mix Shotcrete Mix Design:**

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