

Remove the bolt (A, Figure 114) securing the decompressor cable bracket to the crankcase cover. Remove the cable from the clip (B, Figure 114) and remove the end from the decompressor lever on the case cover (C, Figure 114).

Remove the bolts securing the right-hand case cover (Figure 115) and remove the gasket and 2 locating dowels.

Remove the screws (Figure 116) securing the oil pump cover and remove the cover. Fit a copper washer (or copper penny) and wash with the primary drive gear behind the oil pump and the clutch water housing. Do not allow the oil pump to turn during this step.

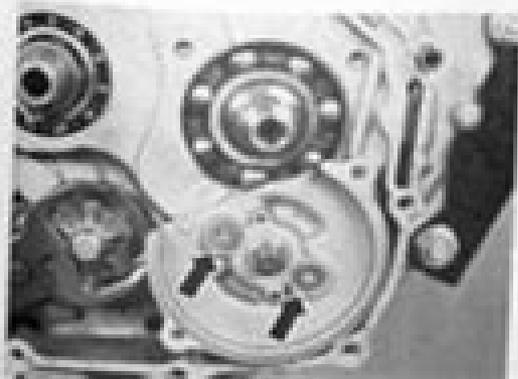
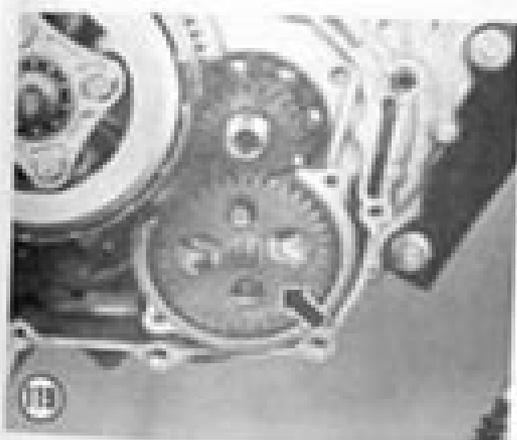
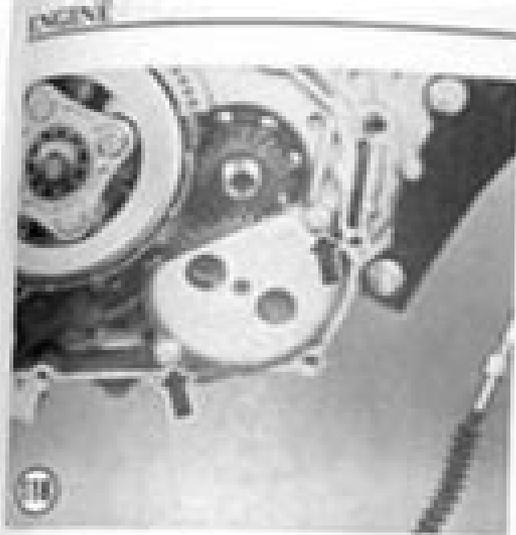
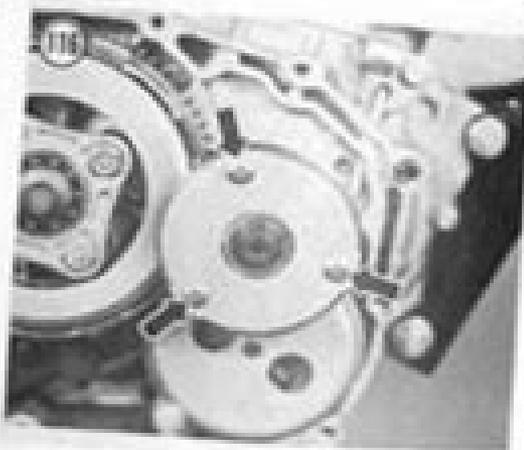
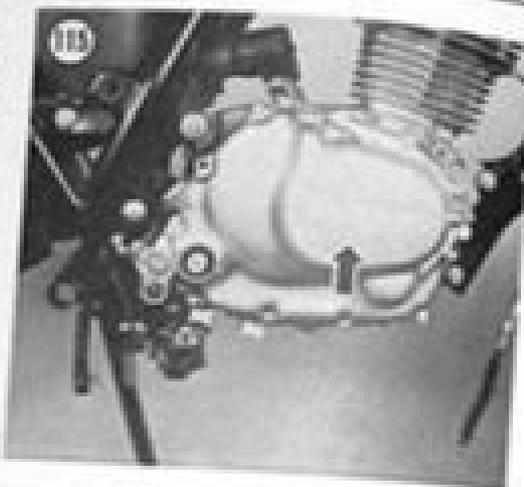
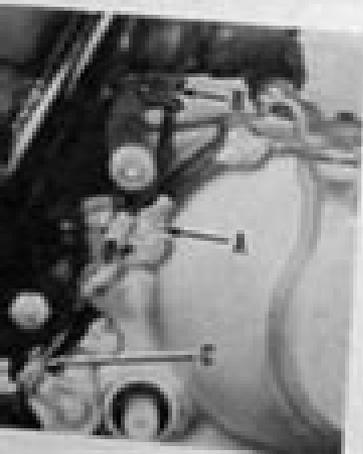
Remove the nut and lockwasher (Figure 117) securing the oil pump housing in place. Remove the housing.

NOTE

The nut removed requires a special key which is available from a Honda dealer. Part No. 90-30001-00-00. Part No. 90-30001-00-00.

Remove the bolts (Figure 118) securing the oil pump gear cover and remove the cover. Remove the oil pump drive gear (Figure 119).

Remove the screws (Figure 120) securing the oil pump body assembly and remove the assembly.

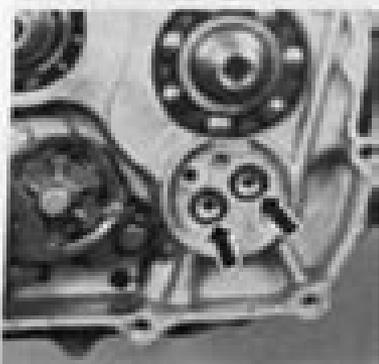


16. Don't lose the O-ring with the crankcase screws.

Disassembly/Inspection/Assembly

Refer to Figures 122 for this procedure.

1. Inspect the pump body for cracks.
2. Remove the gear shaft (Figure 123).
3. Remove the Phillips screws securing the pump cover to it and remove the cover.
4. Remove the inner and outer rotors. Inspect both parts for scratches and abrasions. If evidence of this is found, replace the part.
5. If damaged, remove the gasket.
6. Clean all parts in solvent and dry. Coat all parts with fresh engine oil.
7. Inspect the condition of the drive gear. Replace the drive gear if damaged or any are missing.
8. Install the inner and outer rotors in the pump body.
9. Measure the clearance between the inner rotor and the outer rotor as shown in Figure 126. If the clearance is 0.2 mm (0.008 in.) or greater, replace the worn part.
10. Measure the clearance between the rotor and the oil pump body with a feeler gauge (Figure 127). If the clearance is 0.014 in. or greater, replace the rotor.
11. Install a new gasket if the old one is removed.
12. Install the cover and screws in the pump body assembly.



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