



未注公差直径尺寸 公差(IT10~14)

未注公差尺寸的极限偏差 (GB/T1800.1-1997)

公称尺寸		公差等级					公称尺寸		公差等级				
		IT10	IT11	IT12	IT13	IT14			IT10	IT11	IT12	IT13	IT14
大于	至	单位: mm					大于	至	单位: mm				
-	3	0.04	0.06	0.1	0.14	0.25	315	400	0.23	0.36	0.57	0.89	3.60
3	6	0.04 8	0.07 5	0.12	0.18	0.30	400	500	0.25	0.4	0.63	0.97	4.00
6	10	0.05 8	0.09	0.15	0.22	0.36	500	630	0.28	0.44	0.7	1.1	4.4
10	18	0.07	0.11	0.18	0.27	0.43	630	800	0.32	0.5	0.8	1.25	5.0
18	30	0.08 4	0.13	0.21	0.33	0.52	800	1000	0.36	0.56	0.9	1.4	5.6
30	50	0.1	0.16	0.25	0.39	0.62	1000	1250	0.42	0.66	1.05	1.65	6.6
50	80	0.12	0.19	0.3	0.46	0.74	1250	1600	0.5	0.78	1.25	1.95	7.8
80	120	0.14	0.22	0.35	0.54	0.87	1600	2000	0.6	0.92	1.5	2.3	9.2
120	180	0.16	0.25	0.4	0.63	1.00	2000	2500	0.7	1.1	1.75	2.8	11.0
180	250	0.18 5	0.29	0.46	0.72	1.15	2500	3150	0.86	1.35	2.1	3.3	13.5
250	315	0.21	0.32	0.52	0.81	1.30	-	-	-	-	-	-	-

公称尺寸		公差等级					公称尺寸		公差等级				
		IT10 /2	IT11 /2	IT12 /2	IT13 /2	IT14 /2			IT10 /2	IT11 /2	IT12 /2	IT13 /2	IT14 /2
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-	3	0.02	0.03	0.05	0.07	0.12 5	315	400	0.11 5	0.18	0.285	0.445	1.8
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6	10	0.029	0.045	0.07 5	0.11	0.18	500	630	0.14	0.22	0.35	0.55	2.2
10	18	0.035	0.055	0.09	0.135	0.21 5	630	800	0.16	0.25	0.4	0.625	2.5
18	30	0.042	0.065	0.10 5	0.165	0.26	800	1000	0.18	0.28	0.45	0.7	2.8
30	50	0.05	0.08	0.12 5	0.195	0.31	1000	1250	0.21	0.33	0.525	0.825	3.3
50	80	0.06	0.095	0.15	0.23	0.37	1250	1600	0.25	0.39	0.625	0.975	3.9
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hosts along with the motive of the function to achieve more attention and appreciation

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we are eager to learn from i hope you will enjoy your stay and make many new friends

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web jul 29 2023 express your gratitude towards the guests for attending by using a phrase such as it s so wonderful to see you all here on this sunny day 2 for an event with close friends and family more informal language might be appropriate include a few jokes and keep your speech more lighthearted

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