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**A Loxley**



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manufactured by various manufacturing processes the surface finish graphical symbol usage is defined in iso 1302 2002

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web the symbol indicates the surface finish requirements and shows a machining allowance requirement of 3mm on all surfaces symbol for surface texture all component surfaces the symbol indicates that all of the component surfaces are to be machined location of surface texture symbols

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web 1 positions of auxiliary symbols for surface symbol a surface roughness value cut off value or reference length machining method grain direction surface undulation etc are indicated around the surface symbol as shown in fig 1 below fig 1 positions of auxiliary symbols a ra value b machining method c cut off value evaluation length

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web nov 11 2021 the ra surface finish chart shows the arithmetic average of surface heights measured across a surface as already mentioned there are three basic components of a surface roughness waviness and lay therefore different factors are affecting the characteristics of surface geometry

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