SIEMENS PLC INTERVIEW QUESTIONS & ANSWERS

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Do you like to switch your career? Here's our recommendation on the important things to need to prepare for the job interview to achieve your career goals in an easy way. **Siemens** is the SI unit of conductance. PLC is the controlling system where the tasks are performed, based on its functionality. It is also a software which is programmed to function just like normal PLC. Candidate should have good command on all activities to be done. There is huge demand for jobs related to **Siemens PLC** anywhere. One can check the availability of the job across cities including Mumbai, Delhi, Bangalore, Pune and Hyderabad. Follow **Wisdomjobs** page for **Siemens PLC job interview questions and answers** page to get through your job interview successfully.

1. **Question 1. What Are The Various Plc System In Simatic S7 Range ?**
   Answer :
   Siemens has broadly 3 PLC ranges ie Siemens S7 200 , 300 and 400
2. **Question 2. What Are The Software Used With Siemens ?**
   Answer :
   - For S7 200 PLC programming : Microwin
   - For S7 300 and 400 system : Simantic S7 manager
   - The SCADA software used by Siemens is Win CC.
   - Earlier Siemens use to supply COROS LS/B

   Programmable Logic Controller (PLC) Interview Questions
3. **Question 3. Components Of Siemens S7 300 Series Plc System ?**
   Answer :
   - CPUs (312 IFM, 313, 314, IFM, 314, 315, 315-2DP, 316-2DP, 318
   - Signal Modules (SM), Digital I/O (SM321/322/323), Analog I/O (SM331/332/334)
   - Function modules (FM) ex Positioning modules, Closed Loop
   - Communication Processor ex CP 342-5 DP for Profibus
   - Interface module – For interconnecting individual racks (IM 360/ 361, IM365 S / R)
4. **Question 4. Explain The System Bits Available In S7-200 Plc Special Memory Area ?**
   Answer :
   Special Memory Byte 0 (SM0.0 – SM0.7) provides eight bits that are updated by the S7-200 CPU at the end of each scan cycle. Your program can read the status of these bits and then make decisions based on a bit's value.

   Always_On : SM0.0 This bit is always ON.
   First_Scan_On : SM0.1 This bit is ON for the first scan cycle only. One use is to call an initialization subroutine.
   Retentive_Lost : SM0.2 This bit is turned ON for one scan cycle if retentive data was lost. This bit can be used as either an error memory bit or as a mechanism to invoke a special startup sequence.

Siemens Plc Interview Questions Answers

Patrick Vollmar

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