

PLC

LCPL_MonBinDrv (FB)	
enable	valid
forward enable	busy
forward enable (Que- ue)	error
reverse enable	status
reverse enable (Que- ue)	diagnostics
stop	control stop
forward	control forward
reverse	control reverse
reset	stateOfLineActi- ve
stateName	stateOfOperatorAct- ive
stateOfLine	stateOfMotActi- ve
stateOperator	lockActive
stateOfMot	stopActive
trip	forwardActive
permit	reverseActive
interlock	safetyActive
protect	nonstartActive
	monitorDynamicDr- ive
configuration	



HMI



MonBinDrv1500

Home | Settings | Info | Trends | Help

Process signal

Controls

Power | Hand | Gear

Left | Stop | Right

Refresh

Status

- ✓ WQC
- ✓ Error
- ✗ Trip
- ✗ Safe position

Conditions

- Lock Permit
- Lock Interlock
- Lock Protect

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**Jaakko Hollmen, Frank Klawonn, Allan
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