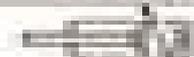


PNEUMATIC ACTUATORS

Single-acting cylinder (rod extended on one side) 	Double-acting cylinder (rod retracted on one side) 	Double-acting cylinder (rod extended on one side) 	Double-acting cylinder (rod retracted on one side) 	Double-acting cylinder (rod extended on one side) 	Double-acting cylinder (rod retracted on one side) 
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SOLENOID VALVES, CONTROL VALVES, FLUID VALVES

Directional

The position of a solenoid, coil, or pilot is indicated by the triangle.

- The first digit is the number of ports.
- The second digit is the number of positions.

3/2 = 3 ports, 2 positions

Directional valves are used to control the flow of fluid in a hydraulic system. They are used to start, stop, and reverse the flow of fluid. The directional valve symbol is a square with a circle in the center. The circle contains a number indicating the number of ports. The square contains a number indicating the number of positions.



Pressure

- 300 = normally closed (open position)
- 301 = normally open (closed position)
- 31 = normally closed (closed position)
- 32 = normally open (open position)

Direction of flow

The arrow in the circle shows the direction of flow of the fluid. Usually, the pressure is shown on the left and the flow is shown on the right.



Connection of supply and exhaust ports

- connected to pressure supply



- exhaust to atmosphere or tank



- exhaust to pressure supply or tank



Flow and return

The flow and return symbols are used to indicate the direction of flow and return of the fluid. The flow symbol is a circle with an arrow pointing to the right. The return symbol is a circle with an arrow pointing to the left.

Flow

Flow symbol

Return symbol

Flow symbol

Return symbol

Normal or optional pressure supply

Normal symbol

Optional symbol

Normal symbol

Optional symbol

Normal symbol

Optional symbol

FLUID CONTROL AND RETURN SYMBOLS

Flow control 	Pressure control 	Flow control 	Pressure control 	Flow control 	Pressure control 	Flow control 
Flow control 	Pressure control 	Flow control 	Pressure control 	Flow control 	Pressure control 	Flow control 

Flow control symbols with numbers 300, 301, 31, 32

Flow control

Flow control 300 = normally closed (open position) 301 = normally open (closed position) 31 = normally closed (closed position) 32 = normally open (open position)	Pressure control 300 = normally closed (open position) 301 = normally open (closed position) 31 = normally closed (closed position) 32 = normally open (open position)
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300 = normally closed (open position), 301 = normally open (closed position), 31 = normally closed (closed position), 32 = normally open (open position)

Flow control symbols with numbers 300, 301, 31, 32

- 300 = normally closed (open position)
- 301 = normally open (closed position)
- 31 = normally closed (closed position)
- 32 = normally open (open position)

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Hydraulics & Pneumatics ,1982 The Jan 1956 issue includes Fluid power engineering index 1931 55 *Official Summary of Security Transactions and Holdings* United States. Securities and Exchange Commission,1958 **Instrument and Automation Engineers' Handbook** Bela G. Liptak,Kriszta Venczel,2022-08-31 The Instrument and Automation Engineers Handbook IAEH is the Number 1 process automation handbook in the world The two volumes in this greatly expanded Fifth Edition deal with measurement devices and analyzers Volume one Measurement and Safety covers safety sensors and the detectors of physical properties while volume two Analysis and Analysis describes the measurement of such analytical properties as composition Complete with 245 alphabetized chapters and a thorough index for quick access to specific information the IAEH Fifth Edition is a must have reference for instrument and automation engineers working in the chemical oil gas pharmaceutical pollution energy plastics paper wastewater food etc industries Reverse Acronyms, Initialisms & Abbreviations Dictionary Gale Research Company,1976 **Measurement and Safety** Béla G. Lipták,Kriszta Venczel,2016-11-25 This handbook is dedicated to the next generation of automation engineers working in the fields of measurement control and safety describing the sensors and detectors used in the measurement of process variables

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