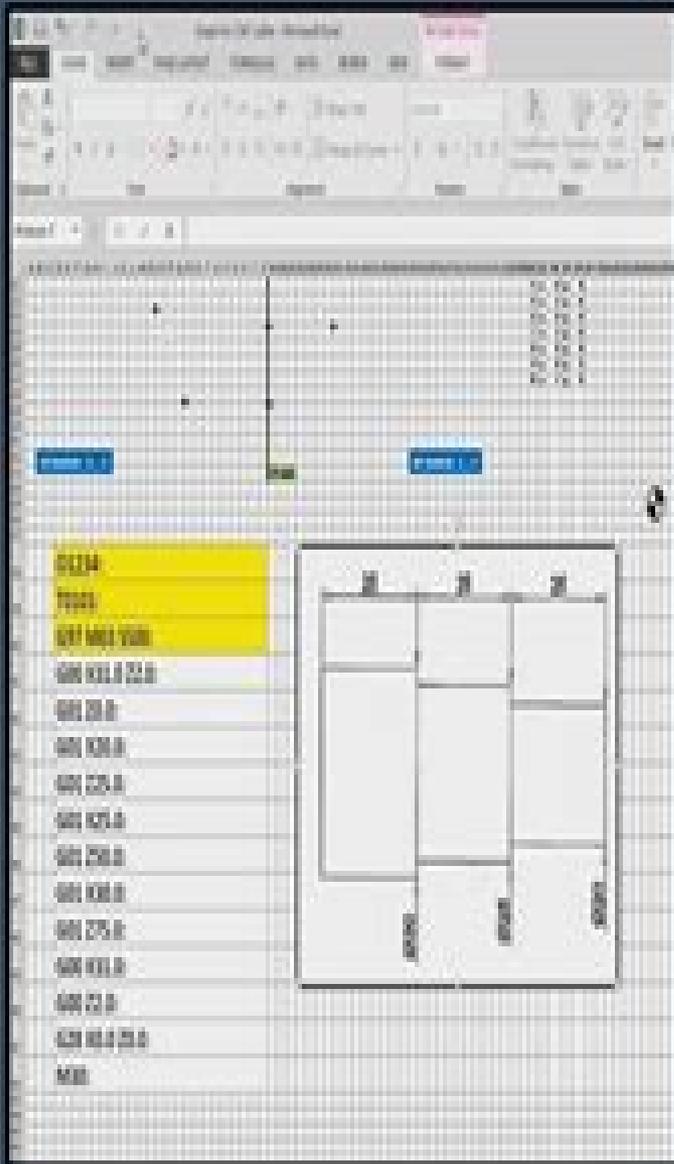


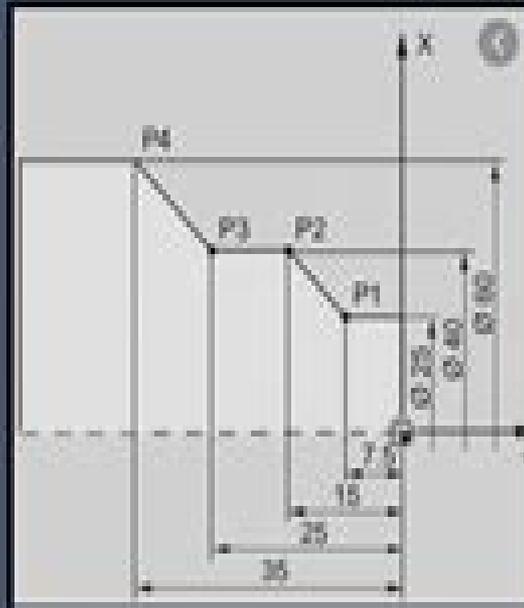
Basic NC Program Format of CNC Lathe



The screenshot displays a CNC control interface with a G-code program. The program includes the following lines:

```
G00 X0.0  
Z0.0  
M03 S1000  
G01 X10.0 Z0.0  
G01 X15.0 Z0.0  
G01 X15.0 Z-10.0  
G01 X10.0 Z-10.0  
G01 X10.0 Z-20.0  
G01 X5.0 Z-20.0  
G01 X5.0 Z-30.0  
G01 X0.0 Z-30.0  
G00 X0.0 Z0.0  
M05
```

Below the code is a small diagram of a lathe part with dimensions: a diameter of 10mm, a length of 25mm, a diameter of 5mm, and a length of 30mm. The diagram also shows a coordinate system with X and Z axes.



Cnc Program Manual Lathe

Mike Lynch



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CNC Programming Handbook Peter Smid,2003 Comes with a CD ROM packed with a variety of problem solving projects

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Schrader,Ahmad K. Elshennawy,2000 This best selling textbook for major manufacturing engineering programs across the country masterfully covers the basic processes and machinery used in the job shop tool room or small manufacturing facility At the same time it describes advanced equipment and processes used in larger production environments Questions and problems at the end of each chapter can be used as self tests or assignments An Instructor s Guide is available to tailor a more structured learning experience Additional resources from SME including the Fundamental Manufacturing Processes videotape series can also be used to supplement the book s learning objectives With 31 chapters 45 tables 586 illustrations 141 equations and an extensive index *Manufacturing Processes Materials* is one of the most comprehensive texts available on this subject *Machine Design* ,1999 [Fabricating For Dummies](#) Kip Hanson,2018-06-13 Work your way to fabricating

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