

**Section 06 DRIVE SYSTEM**  
**Subsection 01 FRONT DRIVE**

**Check Lock Center/Ring Gear**

The installation is the reverse of the removal procedure. However, pay attention to the following: Tighten Vee-Lok ring gear screws to specific tor.

TIGHTENING TORQUE	
Vee-Lok ring gear screws	27.0Nm x 2.0Nm (20.0Kw x 1.5Kw)

Check condition of seal. Replace if damaged.



Check bearings. Replace with NEW bearings if necessary.



Apply **WTS SYNTHETIC GREASE** WTS 200 000 010 on **NEW** oil seals and metal.



Tighten differential housing screws to specific tor.

TIGHTENING TORQUE	
Differential housing screws	25.0Nm x 2.0Nm (17.0Kw x 1.5Kw)

**Pinion Gear**

Install a **NEW** ball bearing.

Install a **NEW** O-ring.

Install a **NEW** needle bearing.

Apply **LOCTITE 277 WTS 200 000 010** to pinion nut. Install and tighten the pinion nut to specification.

TIGHTENING TORQUE	
Pinion nut	140.0Nm x 10.0Nm (100.0Kw x 7.5Kw) + <b>LOCTITE 277 WTS 200 000 010</b>

Apply **WTS SYNTHETIC GREASE** WTS 200 000 010 on **NEW** oil seals and metal.

Tighten front propeller shaft adapter retaining screw to specification.

TIGHTENING TORQUE	
Front propeller shaft adapter retaining screw	10.0Nm x 0.5Nm (6.0Kw x 0.3Kw)

**Front Differential Installation**

The installation is the reverse of the removal procedure. However, pay attention to the following: When inserting the small portion of propeller shaft into propeller shaft bush, make sure both parts of propeller shaft are well engaged.

**Section 06 DRIVE SYSTEM**  
**Subsection 01 FRONT DRIVE**

TIGHTENING TORQUE	
M16 nut securing front differential to frame	24.0 Nm x 2.0 Nm (17.0 Kw x 1.5 Kw)
M10 nuts securing front differential to frame	10.0 Nm x 0.5 Nm (6.0 Kw x 0.3 Kw)

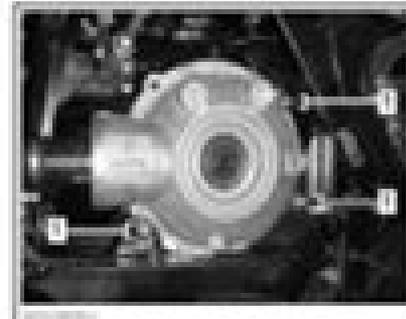
Install **NEW** Center clamps.

Apply front differential with recommended oil. Refer to **PERFORM MAINTENANCE PROCEDURES** subsection.

**FRONT PROPELLER SHAFT**

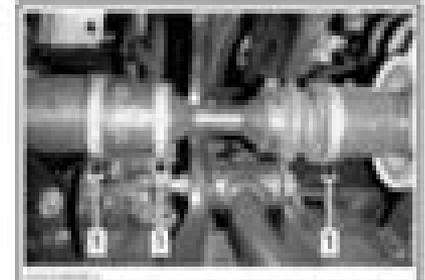
**Front Propeller Shaft Removal**

1. Lift and support vehicle.
2. Remove front wheel. Refer to **WHEELS AND TIRES** subsection.
3. Remove rear fender panel(s). Refer to **BODY** subsection.
4. Remove bolts securing front differential to frame.



1. Bolt securing front differential to frame.

5. Remove the following O-ring clamps from front propeller shaft.



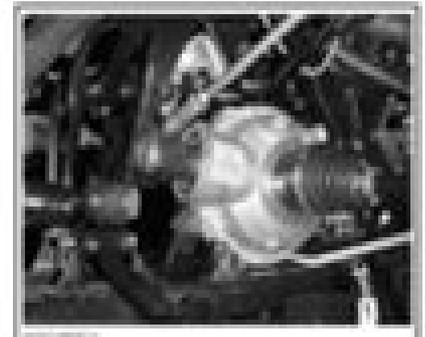
1. O-ring clamp.

6. Detach front propeller shaft from front differential by moving it rearward.



Front propeller shaft moved rearward.

7. Flip front differential upward to make room.



1. Flip up.

8. Remove front propeller shaft by pulling it forward.

# Fuji Flp 850 Service Manual

**Kathleen Armour**



## **Fuji Flp 850 Service Manual:**

## Decoding **Fuji Flp 850 Service Manual**: Revealing the Captivating Potential of Verbal Expression

In an era characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its ability to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "**Fuji Flp 850 Service Manual**," a mesmerizing literary creation penned with a celebrated wordsmith, readers embark on an enlightening odyssey, unraveling the intricate significance of language and its enduring affect our lives. In this appraisal, we shall explore the book is central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

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