

ZEPHUS PRECISIONS



**DATA CHARTS AND
REFERENCE TABLES
FOR DRAWING OFFICE
TOOLROOM & WORKSHOP**

65p

**METRIC REVISION
1976**

CONVERSION FACTORS

LENGTH

1 cm	= 0.3937 in	1 in	= 25.4 mm
1 m	= 3.2808 ft	1 ft	= 0.3048 m
1 km	= 0.6214 mile	1 mile	= 1.6093 km

WEIGHT

1 g	= 0.0353 oz	1 oz	= 28.35 g
1 kg	= 2.2046 lb	1 lb	= 0.4536 kg
1 tonne	= 0.9842 ton	1 ton	= 1.016 tonne

AREA

1 m ²	= 1.196 yard ²	1 in ²	= 645.2 mm ²
1 hectare	= 2.471 acre	1 yard ²	= 0.8361 m ²
		1 acre	= 0.4047 hectare
		1 sq mile	= 259 hectare

CAPACITY

1 cm ³	= 0.061 in ³	1 in ³	= 16.387 cm ³
1 m ³	= 1.308 yard ³	1 yard ³	= 0.7646 m ³
1 litre	= 1.761 pints	1 pint	= 0.57 litre
1 litre	= 0.22 gallons	1 gallon	= 4.5461 litre

VELOCITY

1 km/h	= 0.6215 miles/h	1 mile/h	= 1.609 km/h
1 m/s	= 3.2808 ft/s	1 ft/s	= 0.3048 m/s
		Light 182,282 miles/s	= 299,79 M m/s

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STANDARD DRILL SIZES AND DECIMAL EQUIVALENTS

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DIN LET. SY. N.	ISO MET. SY. N.
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	0.30	0.0076		1.70	0.0430		4.70	0.1180	80	.80
	0.32	0.0081		1.75	0.0445	1/16	4.80	0.1219	79	.78
	0.35	0.0089		1.80	0.0457	1/8	4.90	0.1250	78	.76
	0.38	0.0097		1.88	0.0478	3/16	5.00	0.1270	77	.74
	0.40	0.0102		1.90	0.0483	1/4	5.10	0.1295	76	.73
	0.43	0.0110		1.95	0.0496	5/16	5.20	0.1315	75	.72
	0.45	0.0115		2.00	0.0508	3/8	5.30	0.1340	74	.71
1/16	0.38	0.0150		2.50	0.0635		5.40	0.1365	73	.70
	0.42	0.0106		2.05	0.0520		5.50	0.1390	72	.69
	0.45	0.0113		2.10	0.0533		5.60	0.1415	71	.68
	0.48	0.0122		2.25	0.0571		5.70	0.1440	70	.67
	0.50	0.0127		2.30	0.0584		5.80	0.1465	69	.66
	0.52	0.0133		2.35	0.0597		5.90	0.1490	68	.65
	0.55	0.0141		2.45	0.0625		6.00	0.1515	67	.64
	0.58	0.0149		2.50	0.0635		6.10	0.1540	66	.63

SIZE AND LETTER SIZES

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DIN LET. SY. N.	ISO MET. SY. N.
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	6.75	0.2425		12.40	0.4491		19.00	0.7480	80	3.80
1/8	6.80	0.2448		12.50	0.4528	1/8	19.25	0.7378	79	3.50
	6.90	0.2500		12.60	0.4571	1/4	19.50	0.7276	78	3.20
	7.00	0.2552		12.70	0.4614	3/16	19.75	0.7174	77	2.90
	7.10	0.2604		12.80	0.4657	1/4	20.00	0.7072	76	2.60
	7.20	0.2656		12.90	0.4700	5/16	20.25	0.6970	75	2.30
	7.30	0.2708		13.00	0.4743	3/8	20.50	0.6868	74	2.00
	7.40	0.2760		13.10	0.4786	1/2	20.75	0.6766	73	1.70
	7.50	0.2812		13.20	0.4829	5/8	21.00	0.6664	72	1.40
	7.60	0.2864		13.30	0.4872	3/4	21.25	0.6562	71	1.10
	7.70	0.2916		13.40	0.4915	1	21.50	0.6460	70	0.80
	7.80	0.2968		13.50	0.4958	1 1/8	21.75	0.6358	69	0.50
	7.90	0.3020		13.60	0.5001	1 1/4	22.00	0.6256	68	0.20

SIZE AND LETTER SIZES

Zeus Engineering Booklet

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