

Pipeline Productivity Norms

| Sl No | Activity Name | UOM | Manhours/ Unit |
|------------|--|--------|----------------|
| I | Civil | | |
| 1 | Route Survey | KM | 10 |
| 2 | Construction of ROW | KM | 250 |
| 3 | Trench Excavation (Machine Excavation) | KM | 800 |
| | Trench Excavation (Manual Excavation) | KM | 4000 |
| 4 | Road , Wadi , Existing Pipeline and OHL Crossing | Mtrs | |
| 5 | Prepadding | KM | 260 |
| 6 | Post Padding | KM | 260 |
| 7 | Installation of FOC Man hole | NOS | 4 |
| 8 | Backfilling | KM | 40 |
| 9 | Windrow | KM | 120 |
| 10 | Installation of Signage & Post | NOS | 12 |
| II | Pipeline/ Flowline | | |
| 1 | Receipt of Free Issue Material from PDO / Transportation to site | KM | 40 |
| 2 | Stringing | KM | 60 |
| 3 | Pipe Bending (6"-16") | NOS | 5 |
| 4 | Pipe Welding - 6" | Joints | 6 |
| 5 | Pipe Welding - 8" | Joints | 8 |
| 6 | Pipe Welding - 12" | Joints | 12 |
| 7 | Pipe Welding - 16" | Joints | 16 |
| 8 | Pipe Bonding/Lamination - 6" | Joints | 5 |
| 9 | Pipe Bonding/Lamination - 10" | Joints | 8 |
| 10 | NDT | KMS | 8 |
| 11 | Field Joint Coating - 6" | Joints | 3 |
| 12 | Field Joint Coating - 8" | Joints | 4 |
| 13 | Field Joint Coating - 12" | Joints | 6 |
| 14 | Field Joint Coating - 16" | Joints | 8 |
| 15 | Pipe Lowering | KM | 100 |
| 16 | Tie-in Welding (Inside Trench) - 6" | Joints | 20 |
| 17 | Tie-in Welding (Inside Trench) - 8" | Joints | 24 |
| 18 | Tie-in Welding (Inside Trench) - 12" | Joints | 28 |
| 19 | Tie-in Welding (Inside Trench) - 16" | Joints | 32 |
| 20 | Cathodic Protection | LOT | |
| 21 | Cleaning & Gauging | Day | 30 |
| 22 | Hydrotesting & Dewatering | Day | 30 |
| 23 | Punch List A Completion | Day | |
| III | Electrical & FOC Duct | | |
| 21 | Laying of LV Electrical Cable | KM | 240 |
| 22 | Laying of HDPE Duct | KM | 120 |

Welding Standards Productivity Norms Documents

Michael Hoelscher



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