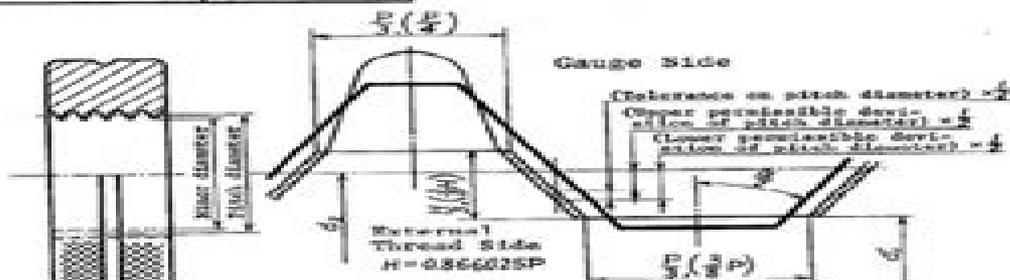


Appendix Table 5. Shape, Dimensions, Permissible Deviations and Tolerance of Not-Go Thread Ring Gauge for Inspection (I R) (Metric Coarse Screw Thread)

Symbol of gauge	
For tolerance class 1 screw thread	I R I
For tolerance class 2 screw thread	I R II
For tolerance class 3 screw thread	I R III



(The thick continuous line shows the basic profile of metric screw thread.)

Unit: mm

Nominal designation of screw thread to be inspected	Pitch diameter P (mm)	Basic diameter d_2 (mm)	Pitch diameter d_2												Pitch diameter d_2 (mm)	Standard value of minor diameter of gauge		
			Permissible class 1 screw thread			Permissible class 2 screw thread			Permissible class 3 screw thread			Pitch diameter d_2 (mm)	Permissible deviation of pitch diameter	Permissible deviation of pitch diameter				
			Lower per-missible deviation	Upper per-missible deviation	Tolerance	Lower per-missible deviation	Upper per-missible deviation	Tolerance	Lower per-missible deviation	Upper per-missible deviation	Tolerance							
M 1	0.25	0.608	41	35	6	48	42	6	—	—	—	4	78	0.73	0.72	—		
M 1.1*	0.25	0.928	40	34	6	43	37	6	—	—	—	4	78	0.85	0.83	—		
M 1.2	0.25	1.008	41	35	6	48	42	6	—	—	—	4	78	0.93	0.92	—		
M 1.4	0.3	1.208	41	35	6	58	52	6	—	—	—	4	85	1.08	1.05	—		
M 1.6*	0.35	1.478	40	34	6	60	54	6	—	—	—	4	87	1.26	1.25	—		
M 1.7	0.35	1.473	—	—	—	60	54	6	—	—	—	4	87	—	1.24	—		
M 1.8*	0.35	1.573	40	34	6	60	54	6	—	—	—	4	87	1.46	1.45	—		
M 2	0.4	1.748	40	34	6	68	62	6	—	—	—	4	93	1.59	1.58	—		
M 2.2*	0.45	1.908	41	35	6	70	64	6	—	—	—	4	95	1.77	1.75	—		
M 2.3	0.4	2.048	—	—	—	68	62	6	—	—	—	4	93	—	1.85	—		
M 2.5*	0.45	2.208	41	35	6	74	68	6	—	—	—	4	95	2.07	2.05	—		
M 2.6	0.45	2.308	—	—	—	74	68	6	—	—	—	4	95	—	2.10	—		
M3 x 0.5*	0.5	2.673	41	35	6	83	77	6	—	—	—	4	102	2.52	2.47	—		
M 3.5	0.6	3.128	40	34	6	93	87	6	—	—	—	4	105	2.80	2.74	—		
M4 x 0.7*	0.7	3.543	42	36	6	103	97	6	—	—	—	4	112	3.14	3.08	—		
M 4.5	0.75	4.013	40	34	6	118	112	6	—	—	—	4	120	3.74	3.68	—		
M5 x 0.8*	0.8	4.488	40	34	6	127	121	6	100	174	13	4	129	4.23	4.19	4.14		
M 6	1	5.358	41	35	6	138	132	6	102	179	13	4	134	4.99	4.93	4.89		
M 7	1	6.358	41	35	6	150	144	6	102	179	13	4	144	5.59	5.53	5.49		
M 8	1.25	7.288	40	34	6	165	159	6	102	179	13	4	155	6.35	6.29	6.24		

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