



PETRONAS

ULTRASONIC TESTING THICKNESS MEASUREMENT REPORT

PLANT	: COGEN	PREVIOUS EXAMINATION DATE	: 3.3.2016
TAG NO	: E1-2103D	CURRENT EXAMINATION DATE	: 5/3/2019
DESCRIPTION	: CONDENSATE COOLER D	DOSH REG NO (if any):	: PMT-127799
MATERIAL OF CONSTRUCTION	: CARBON STEEL	INSTRUMENT TYPE/BRAND	: OLYMPUS
SEARCH UNIT SIZE	: 10mm	INSTRUMENT MODEL	: 38DL PLUS
SEARCH UNIT TYPE	: TWIN CRYSTAL	COUPLANT TYPE	: WALLPAPER PASTE
SEARCH UNIT FREQUENCY	: 5MHz	CALIBRATION BLOCK	: STEP WEDGE
SURFACE TEMPERATURE	: AMBIENT	CORRECTIVE PROCEDURE	<input type="checkbox"/> High temp-couplant & search unit <input type="checkbox"/> Hot plates <input type="checkbox"/> Temperature Correction Factor <input type="checkbox"/> No corrective procedure required

COMPONENT DESCRIPTION:

REF. POINT	DESCRIPTION	NOMINAL THICKNESS (mm)	MINIMUM THICKNESS (mm)	PREVIOUS PRBI THICKNESS (mm)	CURRENT MEASURED THICKNESS (mm)	CORRECTED THICKNESS (mm)	PRBI THICKNESS (mm)
HA01	HEAD	16.00		16.34	16.54		
HA02	HEAD	16.00		16.61	16.44		
HA03	HEAD	16.00		16.51	16.38		
HA04	HEAD	16.00		16.58	16.54		
HA05	HEAD	16.00		16.77	16.72		
HA06	HEAD	25.00		25.55	24.71		
HA07	HEAD	25.00		25.74	25.12		
HA08	HEAD	16.00		16.49	16.73		
HA09	HEAD	16.00		16.41	16.32		
HA10	HEAD	16.00		16.42	16.20		
HA11	HEAD	16.00		16.28	16.31		
HA12	HEAD	16.00		16.22	16.25		
HA13	HEAD	16.00		16.04	16.45		
NA01	NOZZLE	10.97		11.05	9.73		
NB01	NOZZLE	10.97		11.34	10.80		

Examined By : <u>ANMAD AZMI</u> Date : <u>5.3.2019</u>	Reviewed By : _____ Position: <input type="checkbox"/> Inspection Engineer <input type="checkbox"/> Inspection Technician Date: _____	Approved By : _____ Position: <input type="checkbox"/> Risk Based Inspection Engineer <input type="checkbox"/> Corrosion Engineer Date: _____
	FORM NO : OeXMS-06.01.02 L3 UTTM/F05 PAGE NO : 1 OF 2	REVISION NO : 3 TITLE : ULTRASONIC TESTING THICKNESS MEASUREMENT REPORT

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Lei Huang



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Table of Contents Ultrasonic Thickness Report Format Pdfslibforme

1. Understanding the eBook Ultrasonic Thickness Report Format Pdfslibforme
 - The Rise of Digital Reading Ultrasonic Thickness Report Format Pdfslibforme
 - Advantages of eBooks Over Traditional Books
2. Identifying Ultrasonic Thickness Report Format Pdfslibforme
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ultrasonic Thickness Report Format Pdfslibforme
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ultrasonic Thickness Report Format Pdfslibforme
 - Personalized Recommendations
 - Ultrasonic Thickness Report Format Pdfslibforme User Reviews and Ratings
 - Ultrasonic Thickness Report Format Pdfslibforme and Bestseller Lists
5. Accessing Ultrasonic Thickness Report Format Pdfslibforme Free and Paid eBooks

- Ultrasonic Thickness Report Format Pdfslibforme Public Domain eBooks
 - Ultrasonic Thickness Report Format Pdfslibforme eBook Subscription Services
 - Ultrasonic Thickness Report Format Pdfslibforme Budget-Friendly Options
6. Navigating Ultrasonic Thickness Report Format Pdfslibforme eBook Formats
 - ePub, PDF, MOBI, and More
 - Ultrasonic Thickness Report Format Pdfslibforme Compatibility with Devices
 - Ultrasonic Thickness Report Format Pdfslibforme Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ultrasonic Thickness Report Format Pdfslibforme
 - Highlighting and Note-Taking Ultrasonic Thickness Report Format Pdfslibforme
 - Interactive Elements Ultrasonic Thickness Report Format Pdfslibforme
 8. Staying Engaged with Ultrasonic Thickness Report Format Pdfslibforme
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ultrasonic Thickness Report Format Pdfslibforme
 9. Balancing eBooks and Physical Books Ultrasonic Thickness Report Format Pdfslibforme
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ultrasonic Thickness Report Format Pdfslibforme
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Ultrasonic Thickness Report Format Pdfslibforme
 - Setting Reading Goals Ultrasonic Thickness Report Format Pdfslibforme
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Ultrasonic Thickness Report Format Pdfslibforme
 - Fact-Checking eBook Content of Ultrasonic Thickness Report Format Pdfslibforme
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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