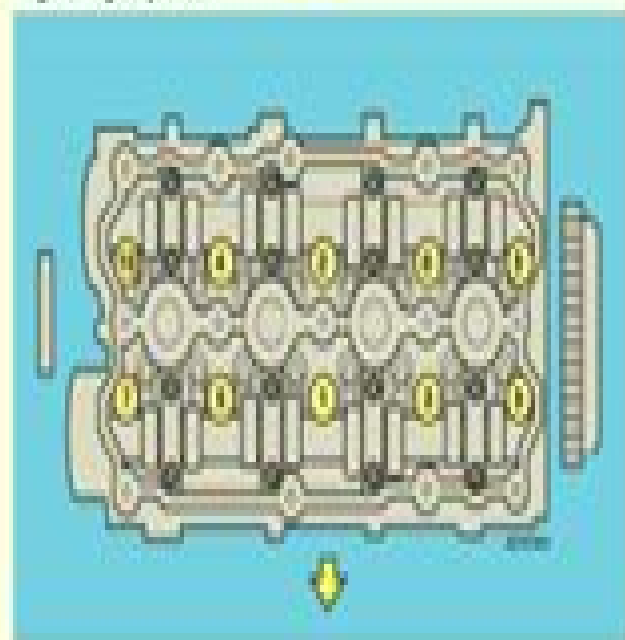




Tightening sequence



Cylinder head

|                                 |                  |       |
|---------------------------------|------------------|-------|
|                                 | Renew bolts      | Yes   |
| Stage 1                         | Tighten          | 20 Nm |
| Stage 2                         | Tighten          | 60 Nm |
| Stage 3                         | Tighten          | 90°   |
| Stage 4                         | Tighten          | 90°   |
| Other engine tightening torques |                  |       |
| Main bearings                   | Renew bolts/nuts | Yes   |
| Main bearings                   | Stage 1          | 65 Nm |
| Main bearings                   | Stage 2          | 90°   |
| Big end bearings                | Renew bolts/nuts | Yes   |
| Big end bearings                | Stage 1          | 30 Nm |
| Big end bearings                | Stage 2          | 90°   |

# Torque De Bancada G4fc

**B Lingard**

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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