

BERGER-LAHR D450 STEPPER DRIVE CARD

7.1 Phase current (given in A) Stepper Motor VRDM566/50 VRDM568/50

I (A)	0.55	0.70	0.85	1.0	1.15	1.3	1.45	1.6	1.75	1.9
Position	0	1	2	3	4	5	6	7	8	9

I (A)	2.05	2.2	2.35	2.5	2.65	2.8				
Position	A	B	C	D	E	F				

7.2 Current reduction

Switch position	LOWER		UPPER	
Pulse frequency	< 10 Hz	> 10 Hz	< 10 Hz	> 10 Hz
Motor current I	I_{nom}	I_{nom}	$I_{nom} \times 0.6$	I_{nom}

7.3 Step angle

Switch position	LOWER	UPPER
Step angle	Full step 500 steps per rotation ($\alpha = 0.72^\circ$)	Half step 1000 steps per rotation ($\alpha = 0.36^\circ$)

7.4 Sense of rotation

Switch position	LOWER	UPPER
Signal input current applied	counterclockwise	clockwise
Signal input currentless	clockwise	counterclockwise

* viewed from front to shaft

Berger Lahr Stepper Drive Manual

Judd E. Hollander



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