

Lab Experiment No. 02
CNC Lathe

Objectives:

- To get familiarization with the types of CNC machines.
- Familiarization with the CNC Lathe machine.
- Introduction to G & M codes.
- Procedure to Set the offset of machine and perform tool change process on CNC lathe machine.
- To write the G & M codes for facing operation and perform the facing operation on the CNC Lathe.

Theory:

Types of CNC machines

- CNC Lathe
- CNC milling
- CNC wirecut
- CNC router
- CNC laser cut
- CNC water jet cutting etc.

Working on CNC Machine/ EDM wirecut



A) Instructions to machine: (based on the available facilities in Labs)

Machine	Form of instruction
EDM wirecut	2D cad drawings using AutoCAD software
CNC lathe	Writing G & M codes manually
CNC milling	Generating G & M codes using Fusion 360 software

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Table of Contents Machining Machine Tool Lab Me691 Credit 02 Weebly

1. Understanding the eBook Machining Machine Tool Lab Me691 Credit 02 Weebly
 - The Rise of Digital Reading Machining Machine Tool Lab Me691 Credit 02 Weebly
 - Advantages of eBooks Over Traditional Books
2. Identifying Machining Machine Tool Lab Me691 Credit 02 Weebly
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Machining Machine Tool Lab Me691 Credit 02 Weebly
 - User-Friendly Interface
4. Exploring eBook Recommendations from Machining Machine Tool Lab Me691 Credit 02 Weebly
 - Personalized Recommendations

- Machining Machine Tool Lab Me691 Credit 02 Weebly User Reviews and Ratings
- Machining Machine Tool Lab Me691 Credit 02 Weebly and Bestseller Lists
- 5. Accessing Machining Machine Tool Lab Me691 Credit 02 Weebly Free and Paid eBooks
 - Machining Machine Tool Lab Me691 Credit 02 Weebly Public Domain eBooks
 - Machining Machine Tool Lab Me691 Credit 02 Weebly eBook Subscription Services
 - Machining Machine Tool Lab Me691 Credit 02 Weebly Budget-Friendly Options
- 6. Navigating Machining Machine Tool Lab Me691 Credit 02 Weebly eBook Formats
 - ePub, PDF, MOBI, and More
 - Machining Machine Tool Lab Me691 Credit 02 Weebly Compatibility with Devices
 - Machining Machine Tool Lab Me691 Credit 02 Weebly Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Machining Machine Tool Lab Me691 Credit 02 Weebly
 - Highlighting and Note-Taking Machining Machine Tool Lab Me691 Credit 02 Weebly
 - Interactive Elements Machining Machine Tool Lab Me691 Credit 02 Weebly
- 8. Staying Engaged with Machining Machine Tool Lab Me691 Credit 02 Weebly
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Machining Machine Tool Lab Me691 Credit 02 Weebly
- 9. Balancing eBooks and Physical Books Machining Machine Tool Lab Me691 Credit 02 Weebly
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Machining Machine Tool Lab Me691 Credit 02 Weebly
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Machining Machine Tool Lab Me691 Credit 02 Weebly
 - Setting Reading Goals Machining Machine Tool Lab Me691 Credit 02 Weebly
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Machining Machine Tool Lab Me691 Credit 02 Weebly
 - Fact-Checking eBook Content of Machining Machine Tool Lab Me691 Credit 02 Weebly

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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