

11 - 1 Engine		Type	Screw	Measure	Unit
11 11 Crankcase					
1AZ	Main bearing screws Replace, wash and oil main bearing screws	M10/M20/M30	M10	60	Nm
		M21	M10	65	Nm
		S38/S14/M40/M42/M43/M44/M50/ M41/M51/S60/S60 US	M10		
	Torque			20	Nm
	Torque angle			50	°
2AZ	Main bearing screws Replace main bearing screws Do not wash off coating on main bearing screw	M70/S70/M73/M52 With cast aluminium engine block			
	Torque			20	Nm
	Torque angle		M10	70	°
		M60/L/M60/2/M62			
	Torque			20	Nm
	Torque angle on engines with M10 main bearing screws		M10	70	°
	Torque angle on engines with M11 main bearing screws		M11	100	°
	Main bearing screws Replace, wash and oil main bearing screws	S52/M52 With cast iron engine block			
	Torque			20	Nm
	Torque angle		M10	50	°

Tightening Torques Bmw

Wolfgang Guggemos



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