

## 19. STRUCTURED TEXT PROGRAMMING

### Topics:

- Basic language structure and syntax
- Variables, constants, arrays
- Program flow constructs and structures
- Function bases
- Program Examples

### Objectives:

- To be able to write functions for Structured Text programs
- To understand the parallels between ladder logic and Structured Text
- To understand differences between Allen Bradley and the standard.

### 19.1 INTRODUCTION

If you know how to program in any high-level language, such as Basic or C, you will be comfortable with Structured Text (ST) programming. ST programming is part of the IEC 61131 standard. An example program is shown in Figure 207. The program is called main and is defined between the statements PROGRAM and END\_PROGRAM. Every program begins with statements that define the variables; in this case the variable *i* is defined to be an integer. The program follows the variable declaration. This program counts down *i* to 0 in 10 with a loop. When the example program starts the value of loop counter *i* will be set to zero. The RSPC\_OT and ENDR\_RSPC\_OT statements define the loop. The CNTD statement defines when the loop ends and *is* loop is present to determine the value of *i* for each loop.

```
PROGRAM main
VAR
  i : INT;
END_VAR
i := 10;
REPEAT
  i := i - 1;
  ENDR_RSPC_OT := (i);
END_REPEAT;
END_PROGRAM
```

Note: Allen Bradley does not implement the standard so that the program can be written with text only. When programming in RLL logic, only the variable definitions in the left would be entered. The variable *i* would be defined as *is* loop, and the program would be defined as a task.

Figure 207 A Structured Text Example Program

The important difference between ST and traditional programming languages is the nature of

# 19 Structured Text Programming Infopl

**J Spring**



## **19 Structured Text Programming Infopl:**

The book delves into 19 Structured Text Programming Infopl. 19 Structured Text Programming Infopl is an essential topic that must be grasped by everyone, ranging from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into 19 Structured Text Programming Infopl, encompassing both the fundamentals and more intricate discussions.

1. The book is structured into several chapters, namely:

- Chapter 1: Introduction to 19 Structured Text Programming Infopl
- Chapter 2: Essential Elements of 19 Structured Text Programming Infopl
- Chapter 3: 19 Structured Text Programming Infopl in Everyday Life
- Chapter 4: 19 Structured Text Programming Infopl in Specific Contexts
- Chapter 5: Conclusion

2. In chapter 1, the author will provide an overview of 19 Structured Text Programming Infopl. The first chapter will explore what 19 Structured Text Programming Infopl is, why 19 Structured Text Programming Infopl is vital, and how to effectively learn about 19 Structured Text Programming Infopl.

3. In chapter 2, the author will delve into the foundational concepts of 19 Structured Text Programming Infopl. This chapter will elucidate the essential principles that must be understood to grasp 19 Structured Text Programming Infopl in its entirety.

4. In chapter 3, the author will examine the practical applications of 19 Structured Text Programming Infopl in daily life. The third chapter will showcase real-world examples of how 19 Structured Text Programming Infopl can be effectively utilized in everyday scenarios.

5. In chapter 4, the author will scrutinize the relevance of 19 Structured Text Programming Infopl in specific contexts. This chapter will explore how 19 Structured Text Programming Infopl is applied in specialized fields, such as education, business, and technology.

6. In chapter 5, the author will draw a conclusion about 19 Structured Text Programming Infopl. The final chapter will summarize the key points that have been discussed throughout the book.

The book is crafted in an easy-to-understand language and is complemented by engaging illustrations. It is highly recommended for anyone seeking to gain a comprehensive understanding of 19 Structured Text Programming Infopl.

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