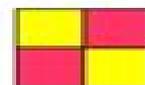


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BORE	STROKE	FIRING ORDER	MAIN JOURNAL	ROD JOURNAL
3.5830	3.3860	1-3-4-2	2.2835	1.8898
SPARK PLUG TYPE	SPARK PLUG GAP	AIR GAP	IGN.TIMING	OIL CAPACITY WITH FILTER
WE9EX-U	.028-.031	.008-.016	7 deg.BTDC/550	1.1 U.S. gals.
LOCATION		TORQUE VALUES		
FT. LB.		LOCATION	FT. LB.	
Main brg.caps	54-58	Oil pan drain plug	32	
Rod brg. caps	34-36	Oil pump bolt	13	
Cyl. head bolts	54-65	Rocker arm nut	16-17	
Cam sprocket bolt	67	Rckr.shaft brckt.bolt	16-17	
Crank pulley bolt	87-116	Timing cover		
Flywheel bolt		Spark plug	13-14	
Flywheel housing		Water outlet bolt		
Manifold bolt & nut	35-36	Water pump bolt	13-14	
Oil pan bolt	8-9	Wtr.pmp.pulley bolt		
		PISTON		
Diameter	3.5797-3.5809	Cyl.bore clearance	.0026-.0033	
Pin diameter		RINGS		
Ring gap-Top	.0091-.0189	Side clearance-Top	.0012-.0028	
Ring gap-2nd	.0063-.0173	Side clearance-2nd	.0012-.0028	
Ring gap-Oil	.0051-.0185	CRANKSHAFT		
Main journal dia.	2.2829-2.2835	Rod journal dia.	1.8892-1.8898	
Main run clearance	.0008-.0020	Rod run clearance	.0008-.0020	
End play		CAMSHAFT		
1st journal dia.	1.8291-1.8297	4th journal dia.	1.7996-1.8002	
2nd journal dia.	1.8193-1.8199	5th journal dia.	1.7897-1.7904	
3rd journal dia.	1.8094-1.8100	VALVES		
Intake length	4.26	Exhaust length	4.272	
Intake stem dia.	.3138-.3144	Exhaust stem dia.	.3136-.3142	
Intake head dia.		Exhaust head dia.		
Intake face angle	45 deg.	Exhaust face angle	45 deg.	
Intake clearance	.008 hot	Exhaust clearance	.014 hot	

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