

1-Généralité

L'usinage par enlèvement de matière est le moyen le plus fiable pour obtenir des pièces de précision, à partir de pièces moulées, extrudées ou forgées

Usiner c'est **modifier la forme d'une pièce**, brute ou partiellement élaborée, par l'action d'une **machine-outil**. Les nouvelles surfaces ainsi obtenues sont dites surfaces usinées.

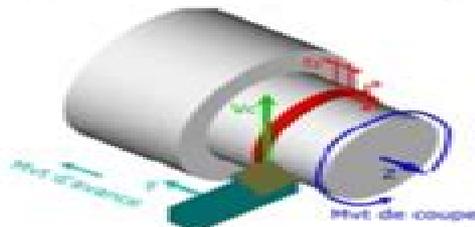
Les techniques d'usinage couramment utilisées sont les suivantes : **Le tournage, le fraisage et le perçage.**

2-Procédés d'usinage

Pour chaque procédé, la réalisation des différentes surfaces résulte de la conjugaison de deux mouvements. **Mouvement d'avance et mouvement de rotation**

2.1-Le tournage

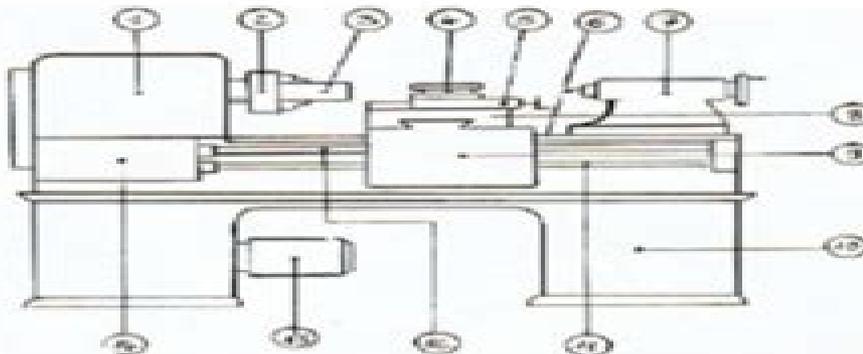
Ce procédé d'usinage permet d'obtenir des formes de révolution extérieures ou intérieures, à l'aide d'outil généralement à tranchant unique.



Le mouvement d'avance est donné à **l'outil**

Le mouvement de rotation (mouvement de coupe) est donné à **la pièce**

Machine de tournage : le tour



- 1 - La boîte des vitesses de la broche
- 2 - Le mandrin porte pièce
- 3 - La pièce
- 4 - La tournelle porte-outils
- 5 - Le chariot porte-outils
- 6 - Les glissières du tour
- 7 - La poupée mobile
- 8 - Le chariot transversal
- 9 - Le chariot longitudinal ou traînard
- 10 - Le bâti
- 11 - La barre de chariotage
- 12 - L'avis mère
- 13 - Le moteur
- 14 - La boîte des avances

Livre Technique Usinage

D Kirk



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Usinage des pièces mécaniques École nationale supérieure d'arts et métiers, 2021 labor par les enseignants de l'école nationale supérieure d'Arts et Métiers ce manuel technique abondamment illustré et tout en couleurs rassemble la totalité du savoir technique exigé par la pratique de l'usinage Les notions théoriques et la description du procédé de fabrication des pièces mécaniques employées dans l'industrie y sont illustrées par des applications présentées sous forme de fiches de tableaux de cas

Guide pratique de l'usinage Louis Rimbaud, Gérard Layes, Joseph Moulin, 2006 Cet ouvrage s'adresse ceux qui pour la mise en œuvre d'une fabrication veulent comprendre et ou utiliser les machines de transformation de la matière Ce guide pratique expose simplement et avec rigueur les procédés règles et outils fondamentaux y compris la Commande Numérique sans lesquels la maîtrise du Fraisage ne peut s'acquies Clair structuré illustré de nombreux croquis il est accessible tous les niveaux de lycées professionnels auditeurs de la formation continue etc

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La scie à ruban Christian Sales, 1990 Cet ouvrage tablit le bilan des connaissances en matière de sciage de bois tropicaux et fait le point sur les développements techniques les plus récents La première partie traite du travail de la dent de scie et de son usure ainsi que du comportement de la lame qui la porte La seconde partie donne des renseignements indispensables pour choisir un matériel adapté et indique les précautions prendre pour en assurer le bon fonctionnement

Manuel de données technologiques d'usinage en fraisage, 1976 **Manuel de données technologiques d'usinage en fraisage** Centre Technique des Industries Mécaniques (Senlis), 1984 **Revue de l'ingénieur et index technique**, 1921 **Guide Mondial Des Centres de Documentation Et D'information Techniques** Unesco, 1975 UNESCO pub World directory of information centres in the fields of science and technology lists 476 national level and international centres in major subject fields and indicates information services rendered etc Les nouveaux livres scientifiques et industriels, 1913 *Sciences et techniques*, 1970 *Revue de l'ingénieur et index technique*, 1921

Livres et matériel, 1963 **Revue industrielle**, 1927 **International Review of the Science and Practice of Agriculture**, 1921 **La défonceuse** Thierry Gallauziaux, David Fedullo, 2017-11-16 Outil polyvalent par excellence maniable et peu encombrant une défonceuse permet de travailler le bois en professionnel Tout en se substituant certains outils traditionnels elle offre aussi de nouvelles applications puisqu'on peut presque tout lui demander assemblages moulures rainures feuillures mortaises tenons etc De surcroît les mains tant loignées de l'outil de coupe les risques sont moindres qu'avec d'autres outils électroportatifs On verra tout d'abord avec ce guide comment choisir l'appareil adapté ses besoins en d

couvrant simultanément les accessoires complémentaires qui multiplieront les possibilités offertes par une d'fonceuse Adapté tout type de projet ce manuel au format très lisible facilitera le travail de chacun attitudes et gestes sont représentés avec précision par des photos et des schémas immédiatement compréhensibles Méthodiquement composée la marche suivie est chaque fois détaillée pas pas avec tous les éléments nécessaires De même le résultat recherché est clairement dessiné En plus d'un exposé méthodique sur les ressources de cette machine désormais classique ce guide contient toutes les recommandations qui permettront de travailler en toute sécurité avec la plus grande efficacité

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