

HOW TO APPLY GENERAL TOLERANCE

STANDARD TOLERANCE GRADES ISO 286-1																						
ST. NO.	BASIC SIZE (mm)		IT1	IT2	IT3	IT4	IT5	IT6	IT7	IT8	IT9	IT10	IT11	IT12	IT13	IT14	IT15	IT16	IT17	IT18	TOLERANCE	
	ABOVE	UP TO	MICROMETERS (µm)										MILLIMETERS (mm)									
			0.01	0.02	0.03	0.04	0.05	0.06	0.07	0.08	0.09	0.10	0.15	0.20	0.30	0.40	0.50	0.60	0.75	1.00		
1	-	3	0.01	0.02	0.03	0.04	0.05	0.06	0.07	0.08	0.09	0.10	0.15	0.20	0.30	0.40	0.50	0.60	0.75	1.00	0.012	0.015
2	3	6	0.02	0.03	0.04	0.05	0.06	0.07	0.08	0.09	0.10	0.15	0.20	0.30	0.40	0.50	0.60	0.75	1.00	0.015	0.020	
3	6	18	0.03	0.04	0.05	0.06	0.07	0.08	0.09	0.10	0.15	0.20	0.30	0.40	0.50	0.60	0.75	1.00	0.020	0.025	0.030	
4	18	30	0.04	0.05	0.06	0.07	0.08	0.09	0.10	0.15	0.20	0.30	0.40	0.50	0.60	0.75	1.00	0.025	0.030	0.035	0.040	
5	30	60	0.05	0.06	0.07	0.08	0.09	0.10	0.15	0.20	0.30	0.40	0.50	0.60	0.75	1.00	0.030	0.035	0.040	0.045	0.050	
6	60	120	0.06	0.07	0.08	0.09	0.10	0.15	0.20	0.30	0.40	0.50	0.60	0.75	1.00	0.040	0.045	0.050	0.055	0.060	0.065	
7	120	250	0.07	0.08	0.09	0.10	0.15	0.20	0.30	0.40	0.50	0.60	0.75	1.00	0.050	0.055	0.060	0.065	0.070	0.075	0.080	
8	250	500	0.08	0.09	0.10	0.15	0.20	0.30	0.40	0.50	0.60	0.75	1.00	0.060	0.065	0.070	0.075	0.080	0.085	0.090	0.095	
9	500	1000	0.10	0.12	0.15	0.20	0.30	0.40	0.50	0.60	0.75	1.00	0.080	0.090	0.10	0.12	0.15	0.20	0.25	0.30	0.35	
10	1000	2000	0.12	0.15	0.20	0.30	0.40	0.50	0.60	0.75	1.00	0.10	0.12	0.15	0.20	0.25	0.30	0.40	0.50	0.60	0.70	
11	2000	3000	0.15	0.20	0.30	0.40	0.50	0.60	0.75	1.00	0.12	0.15	0.20	0.25	0.30	0.40	0.50	0.60	0.75	1.00	1.00	
12	3000	4000	0.20	0.30	0.40	0.50	0.60	0.75	1.00	0.15	0.20	0.25	0.30	0.40	0.50	0.60	0.75	1.00	1.00	1.00	1.00	
13	4000	5000	0.30	0.40	0.50	0.60	0.75	1.00	0.20	0.30	0.40	0.50	0.60	0.75	1.00	1.00	1.00	1.00	1.00	1.00	1.00	
14	5000	6000	0.40	0.50	0.60	0.75	1.00	0.30	0.40	0.50	0.60	0.75	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	
15	6000	8000	0.50	0.60	0.75	1.00	0.40	0.50	0.60	0.75	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	
16	8000	10000	0.60	0.75	1.00	0.50	0.60	0.75	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	
17	10000	12000	0.75	1.00	0.60	0.75	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	
18	12000	16000	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	
19	16000	20000	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	
20	20000	25000	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	
21	25000	31000	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	

TO CHOOSE IT GRADE FOR MANUFACTURING AND MAJOR STEPS TO BE FOLLOWED IN ISO 286-1 STANDARD CHART EXPLAINED WITH EXAMPLES

Standard Engineering Tolerance Chart

Judd E. Hollander



Standard Engineering Tolerance Chart:

Standard Engineering Tolerance Chart Book Review: Unveiling the Magic of Language

In an electronic digital era where connections and knowledge reign supreme, the enchanting power of language has become more apparent than ever. Its ability to stir emotions, provoke thought, and instigate transformation is actually remarkable. This extraordinary book, aptly titled "**Standard Engineering Tolerance Chart**," published by a very acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound impact on our existence. Throughout this critique, we will delve into the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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web when you decide on a speech topic like cheerleading think of the speech s objective you can pick a side of an argument and back up your argument with evidence alternatively you can simply give a lecture on a topic of interest to you but focus on a specific facet of the topic in order to keep the

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web tumbling and stunts propelling mass through a space and overcoming the resistance of mass people base their opinions only on what they see sideline cheerleading sideline cheer a pep group supporting a team not being judged recieving points or performing all capabilities competitive cheer a team competing against many other teams

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web monday march 3 2014 farewell cheer season it s monday i ll work until 3 or 4 00 today and then i ll go home and i have

nothing else on my schedule oh my word this is an amazing feeling but also i ll miss my cheerleaders and here is the speech i gave last night about why i ll miss them so much

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think cheerleading is a sport cheerleaders are actually very important and we do a lot more than you think i am a cheerleader and i do believe it is a sport when we are just standing on the sidelines and yelling you

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