



## HEMPADUR 35560

35560 : Base 35560 : curing agent 98560

**Description:**

HEMPADUR 35560 is a solvent-free, two-component, high-build, polyamine adduct cured epoxy paint, which cures to a coating with good resistance to fresh water.

**Recommended use:**

As a lining in potable water tanks and pipelines.

**Features:**

Excellent anticorrosive properties.  
Solvent free.  
Benzyl alcohol free.

**Service temperature:**

Maximum, dry exposure only: 140°C/284°F  
In fresh water (directly on steel): 45°C/113°F. (no temperature gradient)

**Certificates/Approvals:**

Approved by WRAS for potable water up to 35°C/95°F.  
Certified to NSF standard 61 by NSF International for use in potable water tanks with volumes of 100 gallons/380 litres or greater, pipes at 8 inches (20 cm) or greater.  
Approved by Folkehelseinstituttet, Norway, for use in tanks for potable water offshore.  
Part of Group Assortment. Local availability subject to confirmation.

**Availability:****PHYSICAL CONSTANTS:**

Shade nos/Colours:

50900 / Red (see  
REMARKS overleaf.)

Finish:

Semi-gloss

Volume solids, %:

100

Theoretical spreading rate:

5 m<sup>2</sup>/l [200.5 sq.ft./US gallon] - 200 micron/8 mils

Flash point:

100 °C [212 °F]

Specific gravity:

1.3 kg/litre [11.2 lbs/US gallon]

Dry to touch:

10 approx. hour(s) 20°C/68°F

Fully cured:

12 day(s) 20°C/68°F

VOC content:

155 g/l [1.3 lbs/US gallon]

Shelf life:

3 Year (20°C/68°F) from time of production. Shelf life is reduced at storage temperatures above 20°C/68°F. 1 year (25°C/77°F) for curing agent 98560.  
\*other shades according to assortment list.

The physical constants stated are nominal data according to the HEMPEL Group's approved formulas.

**APPLICATION DETAILS:****Version, mixed product:**

**35560**

Mixing ratio:

Base 35560 : curing agent 98560

Application method:

6.8 : 2.2 by volume

Thinner (max.vol.):

Airless spray / Brush

Pot life:

Do not dilute.

1.5 hour(s) 20°C/68°F

Nozzle orifice:

45 minutes (35°C/95°F)

Nozzle pressure:

0.021 "

Cleaning of tools:

220 bar [3190 psi] minimum.

Indicated film thickness, dry:

(Airless spray data are indicative and subject to adjustment)

Indicated film thickness, wet:

HEMPEL'S TOOL CLEANER 99610

Recoat interval, min:

200 micron [8 mils]

200 micron [8 mils]

Recoat interval, max:

.According to separate APPLICATION

INSTRUCTIONS

.According to separate APPLICATION

INSTRUCTIONS

**Safety:**

Handle with care. Before and during use, observe all safety labels on packaging and paint containers, consult HEMPEL Safety Data Sheets and follow all local or national safety regulations.

# Product Data Hempel

**Mark Tehranipoor**



**Product Data Hempel:**

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