

| Quality Number | X8CrNiS18-9 | | | | Austenitic Stainless Steel | | | | Technical card | | | |
|---|-----------------------|-----------------------|--|-----------------------|--|---------------|--------|--|--------------------|------------------------------|-----|-----|
| | 1.4305 | | | | | | | | Lucefin Group | | | |
| Chemical composition | | | | | | | | | | | | |
| C% max | Si% max | Mn% max | P% max | S% max | Cr% | Ni% | N% max | Cu% max | EN 10088-1: 2005 | | | |
| 0,10 | 1,00 | 2,00 | 0,045 | 0,15-0,35 | 17,0-19,0 | 8,0-10,0 | 0,11 | 1,00 | | | | |
| ± 0,01 | + 0,05 | ± 0,04 | + 0,005 | ± 0,02 | ± 0,2 | ± 0,1 | ± 0,01 | ± 0,07 | | | | |
| Product deviations are allowed | | | | | | | | | | | | |
| Temperature °C | | | | | | | | | | | | |
| Melting range | | Hot-forming | Solution annealing (Solubilization) | Stabilizing | MMA welding – AWS electrodes | | | | | | | |
| 1420-1400 | | 1200-900 | 1150-1040 water / air | not necessary | pre-heating not recommended joint with steel carbon | | | post welding | | | | |
| Sensitization | | Quenching | Tempering | Soft annealing | butler E308 - E312, finish with E308 | | | CrMo alloyed the same as carbon steels | | stainless E308 - E312 | | |
| sensitization test at 300-450 | | not suitable | not suitable | not suitable | cosmetic welding E308 - E312 | | | | | | | |
| Mechanical properties | | | | | | | | | | | | |
| Hot-formed EN 10088-3: 2005 in conditions 1 C, 1 E, 1 D, 1 X, 1 G, 2 D | | | | | | | | | | | | |
| size Testing at room temperature | | | | | | | | | | | | |
| mm | R | Rp 0.2 | A% (L) | A% (T) | Kv +20 °C (L) | Kv +20 °C (T) | HB | | | | | |
| from 10 | N/mm ² | N/mm ² min | min | min | J min | J min | max | | | | | |
| 160 | 500-750 | 190 | 35 | | | | 230 | | +AT solubilization | | | |
| *if for information only (L) = longitudinal (T) = transversal | | | | | | | | | | | | |
| Cold-processed EN 10088-3: 2005 in conditions 2 H, 2 B, 2 G, 2 P | | | | | | | | | | | | |
| size Testing at room temperature | | | | | | | | | | | | |
| mm | R | Rp 0.2 | A% (L) | A% (T) | Kv +20 °C (L) | Kv +20 °C (T) | | | | | | |
| from 10 | N/mm ² | N/mm ² min | min | min | J min | J min | | | | | | |
| 10 10 H | 600-950 | 400 | 15 | | | | | | | | | |
| 16 | 600-950 | 400 | 15 | | | | | | +AT solubilization | | | |
| 16 | 600-850 | 190 | 20 | | 100 | | | | | | | |
| 40 | 500-850 | 190 | 20 | | 100 | | | | | | | |
| 63 | 500-750 | 190 | 35 | | 100 | | | | | | | |
| *in the range of 1 mm < d < 5 mm, values are valid only for rounds – the mechanical properties of non round bars of < 5 mm of thickness have to be agreed at the time of request and order (L) = longitudinal (T) = transversal | | | | | | | | | | | | |
| Forged (ASTM A 473-99 steel ASTM 303) | | | | | | | | | | | | |
| size Testing at room temperature | | | | | | | | | | | | |
| mm | R | Rp 0.2 | A% (L) | C% | Kv +20 °C (L) | Kv +20 °C (T) | | | | | | |
| from 10 | N/mm ² min | N/mm ² min | min | min | J min | J min | | | | | | |
| | 515 | 205 | 40 | 50 | | | | | +AT solubilization | | | |
| Work-hardened by cold-drawing EN 10088-3: 2005 in condition 2 H (ex. +AT+C) | | | | | | | | | | | | |
| size Testing at room temperature | | | | | | | | | | | | |
| mm | R | Rp 0.2 | A% | | | | | | | | | |
| from 10 | N/mm ² | N/mm ² min | min | | | | | | | | | |
| 35 | 700-850 | 350 | 20 | | | | | | | +AT+C700 cold-drawn material | | |
| 25 | 800-1000 | 500 | 12 | | | | | | | +AT+C800 cold-drawn material | | |
| Transition curve determined by Kv impacts. Material solubilized at 1050 °C | | | | | | | | | | | | |
| Average | J | 212 | 222 | 230 | 238 | 244 | 250 | 258 | | | | |
| Test at | °C | -160 | -120 | -80 | -40 | 0 | +40 | +80 | | | | |
| Effect of cold-working (hot-rolled +AT+C). Approximate values | | | | | | | | | | | | |
| R | N/mm ² | 610 | 660 | 670 | 695 | 745 | 765 | 795 | 815 | 855 | 895 | 940 |
| Rp 0.2 | N/mm ² | 240 | 400 | 450 | 470 | 520 | 540 | 560 | 580 | 630 | 650 | 720 |
| A | % | 40 | 22 | 20 | 20 | 18 | 16 | 16 | 14 | 14 | 12 | 12 |
| Reduction | % | 0 | 5 | 6 | 8 | 10 | 12 | 14 | 16 | 18 | 20 | 24 |

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B Lingard



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1. Understanding the eBook Astm A1 Pdf Snapshopore
 - The Rise of Digital Reading Astm A1 Pdf Snapshopore
 - Advantages of eBooks Over Traditional Books
2. Identifying Astm A1 Pdf Snapshopore
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Astm A1 Pdf Snapshopore
 - User-Friendly Interface
4. Exploring eBook Recommendations from Astm A1 Pdf Snapshopore
 - Personalized Recommendations
 - Astm A1 Pdf Snapshopore User Reviews and Ratings
 - Astm A1 Pdf Snapshopore and Bestseller Lists
5. Accessing Astm A1 Pdf Snapshopore Free and Paid eBooks

- Astm A1 Pdf Snapshopore Public Domain eBooks
 - Astm A1 Pdf Snapshopore eBook Subscription Services
 - Astm A1 Pdf Snapshopore Budget-Friendly Options
6. Navigating Astm A1 Pdf Snapshopore eBook Formats
 - ePub, PDF, MOBI, and More
 - Astm A1 Pdf Snapshopore Compatibility with Devices
 - Astm A1 Pdf Snapshopore Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Astm A1 Pdf Snapshopore
 - Highlighting and Note-Taking Astm A1 Pdf Snapshopore
 - Interactive Elements Astm A1 Pdf Snapshopore
 8. Staying Engaged with Astm A1 Pdf Snapshopore
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Astm A1 Pdf Snapshopore
 9. Balancing eBooks and Physical Books Astm A1 Pdf Snapshopore
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Astm A1 Pdf Snapshopore
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Astm A1 Pdf Snapshopore
 - Setting Reading Goals Astm A1 Pdf Snapshopore
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Astm A1 Pdf Snapshopore
 - Fact-Checking eBook Content of Astm A1 Pdf Snapshopore
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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