

## ANSI/ASME B73.1 vs B73.2 Pump Standards (Oil & Gas)

ANSI/ASME B73.1 and B73.2 are standards for centrifugal pumps in chemical and process industries. B73.1 covers **horizontal end-suction, single-stage** pumps (centerline discharge) (1), whereas B73.2 covers **vertical inline, single-stage** pumps (suction and discharge on one centerline) (2). Both standards mandate dimensional interchangeability of pump nozzles, shafts and mounting (so that pumps of the same "ANSI size" are interchangeable across manufacturers) (3) (4). Originally developed for chemical plants, these pumps are widely used in oil & gas (petrochemical and water handling) services (5). The table below compares key attributes of B73.1 (horizontal) vs. B73.2 (vertical) pumps in oil/gas applications:

Aspect	ANSI/ASME B73.1 (Horizontal End-Suction)	ANSI/ASME B73.2 (Vertical In-Line)
<b>Pump Configuration</b>	<b>Orientation:</b> Horizontal, end-suction, single-stage (centerline discharge) (1). <b>Mounting:</b> Foot-mounted on baseplate (standard ANSI layout).	<b>Orientation:</b> Vertical, in-line, single-stage (suction & discharge flanges co-linear) (2). <b>Mounting:</b> Direct pipe-mounted (no separate base).
<b>Design / Interchange</b>	<b>Features:</b> Foot-mounted design; ANSI B73.1 defines standard dimensions for suction/discharge locations, shaft, baseplate and bolt-hole pattern (3).	<b>Features:</b> In-line design; ANSI B73.2 likewise standardizes nozzle locations for interchange (4). Many models are <i>back-pull-out</i> (rotating assembly removable without disturbing piping) (5).
<b>Hydraulic Performance</b>	<b>Capacity/Head:</b> Wide range. Example – a low-flow B73.1 pump: 290 GPM at 925 ft head (6) (larger ANSI pumps reach thousands of GPM and several hundred feet head). <b>Efficiency:</b> Comparable to standard centrifugal pumps of similar size.	<b>Capacity/Head:</b> Similar range. Example – vertical B73.2 pumps: up to ~2,420–2,700 GPM and ~920–950 ft head (7) (8). Flow rates and heads are limited by single-stage design. <b>NPSH:</b> Vertical inlet (90° turn) causes slightly higher NPSH requirement than an equivalent horizontal pump (9).
<b>Materials (Wetted)</b>	<b>Options:</b> Metallic or solid polymer (B73.1 explicitly allows plastic pump bodies) (10). Common wetted materials: carbon steel, cast iron, 304/316 SS, high-strength stainless (CD4MCu/ A743), Alloy 20 (NiCu), duplex and nickel alloys (Hastelloy B/C), etc. (11). Corrosion allowance per spec.	<b>Options:</b> Metallic only. Standard: heavy-duty carbon-steel casing with 316L SS shaft (12). Also offered in 304/316 SS, duplex/super-duplex SS, nickel alloys (Alloy 20, Hastelloy), titanium, etc. High-alloy construction for corrosive hydrocarbons or sour service. (B73.2 does not cover solid-polymer designs.)

# Asme B73 Pump Standards

**Heinz Bloch**



## **Asme B73 Pump Standards:**

**Pump User's Handbook** Heinz P. Bloch, Allan R. Budris, 2004 Simply put this book explains what exactly needs to be done if a facility wants to progress from being a one two or three year pump MTBF plant and wishes to join the leading money making facilities that today achieve a demonstrated pump MTBF of 8 6 years

**Design of Thermal Energy Systems** Pradip Majumdar, 2021-06-01 Design of Thermal Energy Systems Pradip Majumdar Northern Illinois University USA A comprehensive introduction to the design and analysis of thermal energy systems Design of Thermal Energy Systems covers the fundamentals and applications in thermal energy systems and components including conventional power generation and cooling systems renewable energy systems heat recovery systems heat sinks and thermal management Practical examples are used throughout and are drawn from solar energy systems fuel cell and battery thermal management electrical and electronics cooling engine exhaust heat and emissions and manufacturing processes Recent research topics such as steady and unsteady state simulation and optimization methods are also included Key features Provides a comprehensive introduction to the design and analysis of thermal energy systems covering fundamentals and applications Includes a wide range of industrial application problems and worked out example problems Applies thermal analysis techniques to generate design specification and ratings Demonstrates how to design thermal systems and components to meet engineering specifications Considers alternative options and allows for the estimation of cost and feasibility of thermal systems Accompanied by a website including software for design and analysis a solutions manual and presentation files with PowerPoint slides The book is essential reading for practicing engineers in energy and power industries consulting engineers in mechanical electrical and chemical engineering and senior undergraduate and graduate engineering students

**Hydraulic Design Handbook** Larry W. Mays, 1999 Hydraulics of pressurized flow Hydraulics of open channel flow Subsurface flow and transport Environmental hydraulics Sedimentation and erosion hydraulics Risk reliability based hydraulics engineering design Hydraulics design for energy generation Hydraulics of water distribution systems Pump system hydraulic design Water distribution system design Hydraulic transient design for pipeline systems Hydraulic design of drainage for highways Hydraulic design of urban drainage systems Hydraulics design of culverts and highway structures Hydraulic design of flood control channels Hydraulic design of spillways Hydraulic design of stilling basins and energy dissipators Floodplain hydraulics Flow transitions and energy dissipators for culverts and channels Hydraulic design of flow measuring structures Water and wastewater treatment plant hydraulics Hydraulic design for groundwater contamination Artificial recharge of groundwater systems design and ma

**The Little Engineer's Guide** Saad Mahir, 2020-04-30 The rapid technological development in the oil industries and other industrial fields has eliminated the use of many devices and equipment and compensated by more sophisticated devices and equipment in the implementation of the orders of operators or major control devices at the sites of this equipment In this book we have tried to shed light on the equipment and devices

used in the most commonly used oil and industrial sectors and know their types and working conditions

**Fluid Machinery** Heinz Bloch, 2020-06-22 Fluid movers are extensively used in the process industries. New machines are specified, designed, manufactured, and installed in a way that ensures their safety and reliability. Existing machines may be upgraded or retrofitted during maintenance or repair. This book describes how improved components and better lubricant application provisions, among other experience-based measures, can safely extend operating life and increase profitability.

[Index of Specifications and Standards](#), 2000

**Maintenance, Reliability and Troubleshooting in Rotating Machinery** Robert X. Perez, 2022-06-21 Maintenance, Reliability and Troubleshooting in ROTATING MACHINERY. This broad collection of current rotating machinery topics written by industry experts is a must-have for rotating equipment engineers, maintenance personnel, students, and anyone else wanting to stay abreast with current rotating machinery concepts and technology. Rotating machinery represents a broad category of equipment which includes pumps, compressors, fans, gas turbines, electric motors, internal combustion engines, and other equipment that are critical to the efficient operation of process facilities around the world. These machines must be designed to move gases and liquids safely, reliably, and in an environmentally friendly manner. To fully understand rotating machinery, owners must be familiar with their associated technologies such as machine design, lubrication, fluid dynamics, thermodynamics, rotor dynamics, vibration analysis, condition monitoring, maintenance practices, reliability theory, and other topics. The goal of the Advances in Rotating Machinery book series is to provide industry practitioners a time-saving means of learning about the most up-to-date rotating machinery ideas and best practices. This three-book series will cover industry-relevant topics such as design assessments, modeling, reliability improvements, maintenance methods, and best practices, reliability audits, data collection, data analysis, condition monitoring, and more. Volume one began the series by focusing on design and analysis. Volume two continues the series by covering important machinery reliability concepts and offering practical reliability improvement ideas. Best-in-class production facilities require exceptional machinery reliability performance. In this volume, exceptional machinery reliability is defined as the ability of critical rotating machines to consistently perform as designed without degradation or failure until their next scheduled overhaul. Readers will find this volume chock-full of practical ideas they can use to improve the reliability and efficiency of their machinery. Maintenance, Reliability and Troubleshooting in Rotating Machinery covers, among many other topics, general machinery reliability advice, understanding failure data, design audits, and improvement ideas. Maintenance best practices, analyzing failures.

*Water Distribution System Handbook* Larry W. Mays, 2000. The only book of its kind, this compendium brings you detailed coverage of the latest methods, materials, techniques, and tools for water distribution systems. Written by top experts that are members of the American Water Works Association, the American Society of Civil Engineers, and other leading professional organizations, the Water Distribution Systems Handbook provides specialists in each area to serve as your consultants. Each chapter provides expert, detailed professional guidance on an important aspect of water

distribution systems BOOK JACKET **Progress in Pumps** Jay Matley,1989 *ASME Engineer's Data Book* Clifford Matthews,2005 This greatly expanded second edition of this popular and handy reference book includes over 100 new pages including extensive coverage of Section VIII of the ASME Pressure Vessel Code Divided into 22 sections this pocket sized volume is an exhaustive quick reference of up to date engineering data and rules It includes essential mathematics units engineering design processes and principles basic mechanical design motion mechanics of materials material failure thermodynamics fluid mechanics fluid equipment vessel codes and standards materials machine elements design and production tools project engineering computer aided engineering welding non destructive examination corrosion surface protection metallurgical terms and engineering associations and organizations *Proceedings of the ... International Pump Users Symposium* ,1995 ASHRAE Handbook ,2004 **Proceedings of the ... International Pump Symposium** ,1986 Pump Handbook Igor Karassik,Joseph Messina,Paul Cooper,Charles Heald,2000-10-18 A major revision of McGraw Hill s classic handbook that provides practical data and know how on the design application specification purchase operation troubleshooting and maintenance of pumps of every type It is an essential working tool for engineers in a wide variety of industries all those who are pump specialists in addition to those who need to acquaint themselves with pump technology Contributed to by over 75 distinguished professionals and specialists in each and every area of practical pump technology

**1989-1990 Catalog of American National Standards** American National Standards Institute,1989 **Chemical Engineering** ,2007 *Index and Directory of U.S. Industry Standards* ,1987 Perry's Chemical Engineers' Handbook, Eighth Edition Don W. Green,Robert H. Perry,2007-11-13 Get Cutting Edge Coverage of All Chemical Engineering Topics from Fundamentals to the Latest Computer Applications First published in 1934 Perry s Chemical Engineers Handbook has equipped generations of engineers and chemists with an expert source of chemical engineering information and data Now updated to reflect the latest technology and processes of the new millennium the Eighth Edition of this classic guide provides unsurpassed coverage of every aspect of chemical engineering from fundamental principles to chemical processes and equipment to new computer applications Filled with over 700 detailed illustrations the Eighth Edition of Perry s Chemical Engineering Handbook features Comprehensive tables and charts for unit conversion A greatly expanded section on physical and chemical data New to this edition the latest advances in distillation liquid liquid extraction reactor modeling biological processes biochemical and membrane separation processes and chemical plant safety practices with accident case histories Inside This Updated Chemical Engineering Guide Conversion Factors and Mathematical Symbols Physical and Chemical Data Mathematics Thermodynamics Heat and Mass Transfer Fluid and Particle Dynamics Reaction Kinetics Process Control Process Economics Transport and Storage of Fluids Heat Transfer Equipment Psychrometry Evaporative Cooling and Solids Drying Distillation Gas Absorption and Gas Liquid System Design Liquid Liquid Extraction Operations and Equipment Adsorption and Ion Exchange Gas Solid Operations and Equipment Liquid Solid Operations and Equipment Solid Solid

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