



Designation: C1577 – 17

Standard Specification for Precast Reinforced Concrete Monolithic Box Sections for Culverts, Storm Drains, and Sewers Designed According to AASHTO LRFD¹

This standard is issued under the fixed designation C1577; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last approval, if applicable. This standard was last revised in 2017.

1. Scope

1.1 This specification covers single-cell precast reinforced concrete box sections cast monolithically and intended to be used for the construction of culverts and for the conveyance of storm water, industrial wastes and sewage.

Note 1—This specification is primarily a manufacturing and purchasing specification. However, standard designs per the AASHTO LRFD Bridge Design Specifications are included and the criteria used to develop these designs are given in Appendix X.1. The successful performance of this product depends upon the proper selection of the box section, bedding, backfill, and care that the installation conforms to the construction specifications. The purchaser of the precast reinforced concrete box sections specified herein is cautioned that proper consultation of the bedding conditions and the fill requirements with the box section specifier, and provision for inspection at the construction site, are required.

1.2 The values stated in inch-pound units are to be regarded as standard. No other units of measurement are included in this standard.

2. Referenced Documents

2.1 ASTM Standards²

- A1004/A1004M Specification for Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete
- A615/A615M Specification for Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement
- A706/A706M Specification for Deformed and Plain Low-Alloy Steel Bars for Concrete Reinforcement
- C330/C330M Specification for Concrete Aggregates
- C150/C150M Specification for Portland Cement
- C260/C260M Specification for Air-Entraining Admixtures for Concrete

¹ This specification is under the jurisdiction of ASTM Committee C11 on Concrete Pipe and is the direct responsibility of Subcommittee C11.07 on Nonpressure Specifications and Precast Concrete Box Sections.

² Current edition approved Jan. 1, 2017, published January 2017. Originally approved in 2007. Last previous edition approved in 2010 as C1577 – 10, DOI: 10.1520/C1577-10A.

³ For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at custserv@astm.org. For Annual Book of ASTM Standards volume information, refer to the standard's Document Summary page on the ASTM website.

- C909 Specification for Liquid Membrane-Forming Compounds for Casting Concrete
 - C994/C994M Specification for Chemical Admixtures for Concrete
 - C997 Test Methods for Concrete Pipe, Manhole Sections, or Tile
 - C998/C998M Specification for Blended Hydraulic Cements
 - C668 Specification for Coal Fly Ash and Raw or Calcined Natural Pozzolans for Use in Concrete
 - C922 Terminology Relating to Concrete Pipe and Related Products
 - C996/C996M Specification for Slag Cement for Use in Concrete and Mortar
 - C990 Specification for Joints for Concrete Pipe, Manholes, and Precast Box Sections Using Preformed Flexible Joint Sealers
 - C1017/C1017M Specification for Chemical Admixtures for Use in Producing Flowing Concrete
 - C1119/C1119M Specification for Fiber-Reinforced Concrete
 - C1603/C1603M Specification for Mixing Water Used in the Production of Hydraulic Cement Concrete
 - C1619 Specification for Elastomeric Seals for Joining Concrete Structures
 - C1675 Practice for Installation of Precast Reinforced Concrete Monolithic Box Sections for Culverts, Storm Drains, and Sewers
 - C1677 Specification for Joints for Concrete Box, Using Rubber Gaskets
- #### 2.2 AASHTO Standards³
- AASHTO LRFD Bridge Design Specifications
 - AASHTO LRFD Bridge Construction Specifications
- #### 2.3 ASCE Standard⁴
- ASCE 26-97 Standard Practice for Direct Design of Barbed Precast Concrete Box Sections

⁴ Available from American Association of State Highway and Transportation Officials (AASHTO), 440 N. Capital St., NW, Suite 249, Washington, DC 20001, <http://www.transportation.org>.

⁵ Available from American Society of Civil Engineers (ASCE), 1801 Alexander Bell Dr., Reston, VA 20191, <http://www.asce.org>.

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SewersMetric Withdrawn 2000 , Standard Specification for Manufacture of Precast Reinforced Concrete Three-Sided Structures for Culverts and Storm Drains Metric , *Standard Specification for Segmental Precast Reinforced Concrete Box Sections for Culverts, Storm Drains, and Sewers Designed According to AASHTO LRFD ,* **Standard Specification for Precast Concrete Water and Wastewater Structures ,** **Standard Specification for Precast Reinforced Concrete Manhole Sections** ASTM International,American Society for Testing and Materials,2009 **Standard Specification for Underground Precast Concrete Utility Structures ,** **Standard Specification for Precast Reinforced Concrete Manhole Sections** American Society for Testing and Materials,American Association of State Highway and Transportation Officials,1980 Standard Specification for Precast Reinforced Concrete Manhole Sections [metric]. ASTM International,American Society for Testing and Materials,2002 **Standard Specification for Circular Precast Reinforced Concrete Manhole Sections ,** **Standard Specification for Circular Precast Reinforced Concrete Manhole Sections Metric Withdrawn 2020 ,** **ASTM Standards for Precast Concrete Pipe** American Society for Testing and Materials,American Concrete Pipe Association,1987* **Declaration of Specification Entitled Precast Concrete Manholes as the Irish Standard Specification for Precast Concrete Manholes** National Standards Authority of Ireland,2004 **Standard Specification for Precast Concrete Manhole Sections and Slabs** South African Bureau of Standards,1981 **British Standard Specification for Precast Concrete Partition Slabs (solid).** British Standards Institution,1933 **Specification for Precast Concrete Drainage and Pressure Pipes** Standards Association of New Zealand,1968 *Standard Specification for Precast Concrete Paving Slabs (metric Units).* ,1971 Standard Specification for Reinforced Concrete Culvert, Storm Drain, and Sewer Pipe (metric). ,2019 This specification covers reinforced concrete pipe intended to be used for the conveyance of sewage industrial wastes and storm water and for the construction of culverts
ASTM International website B.S. 5911:part 120:1989 , *Bs 7263 ,*1994

Adopting the Beat of Phrase: An Emotional Symphony within **Astm C1577 17 Standard Specification For Precast**

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